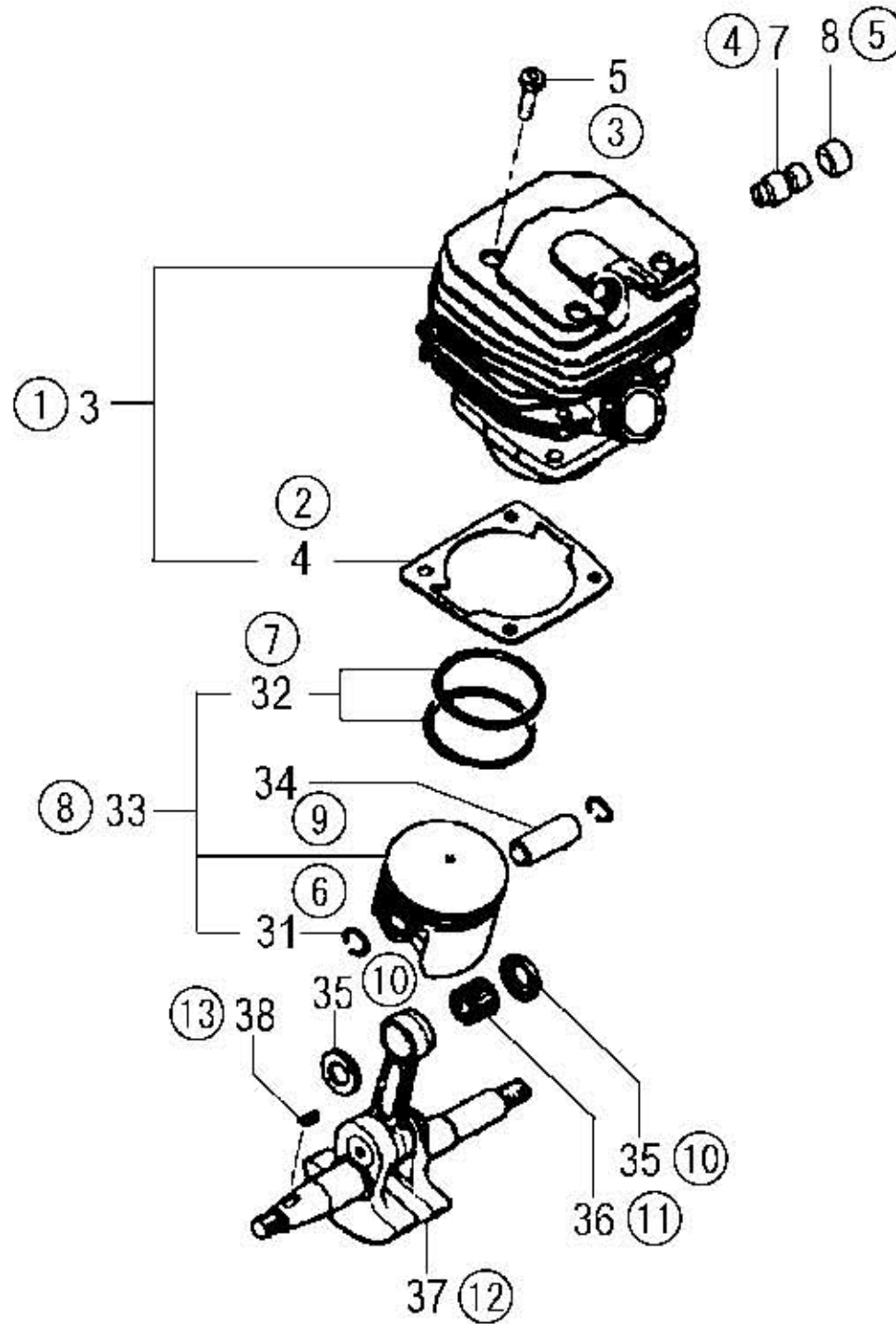
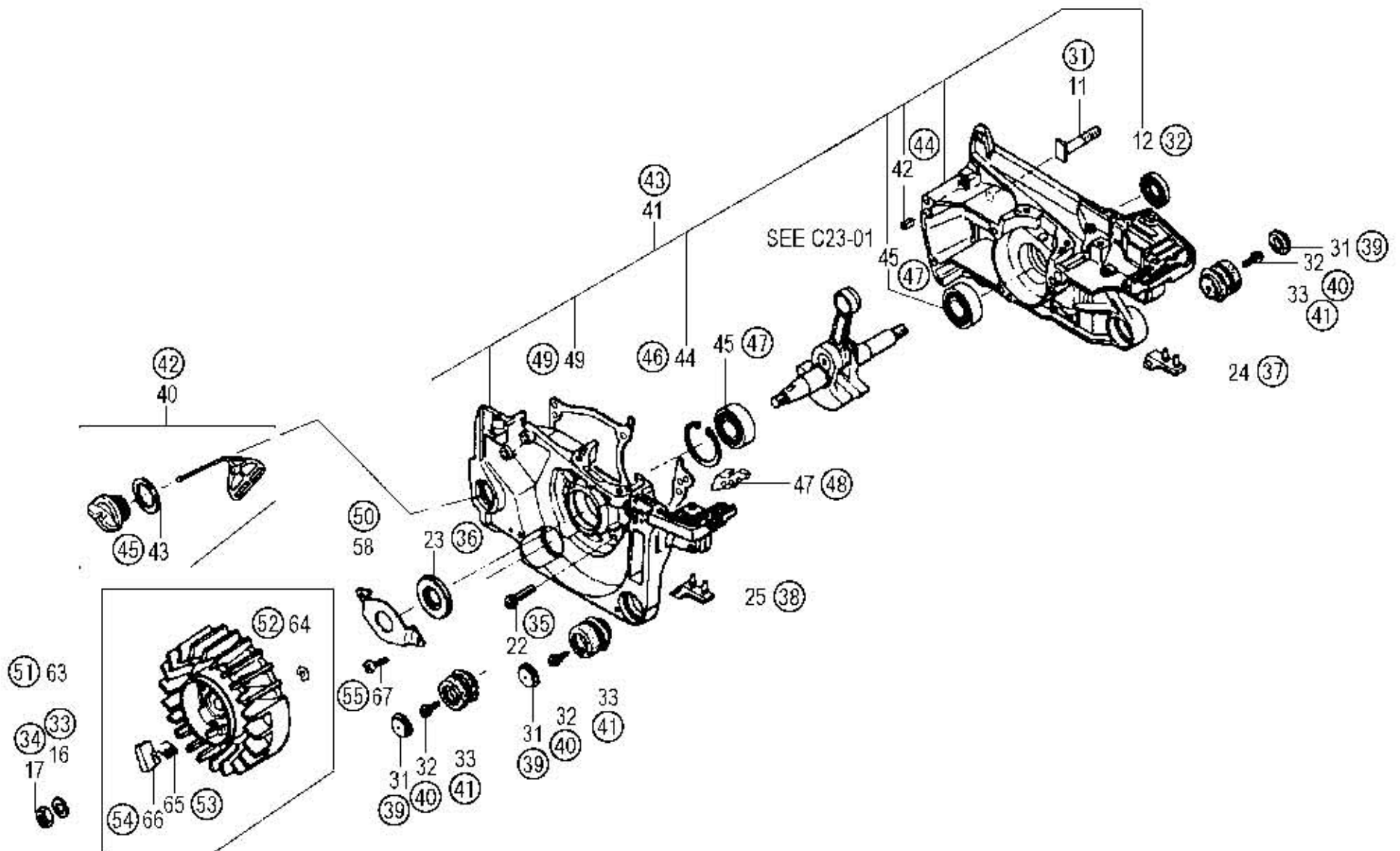


C23-01 CYLINDER/PISTON/CRANK SHAFT



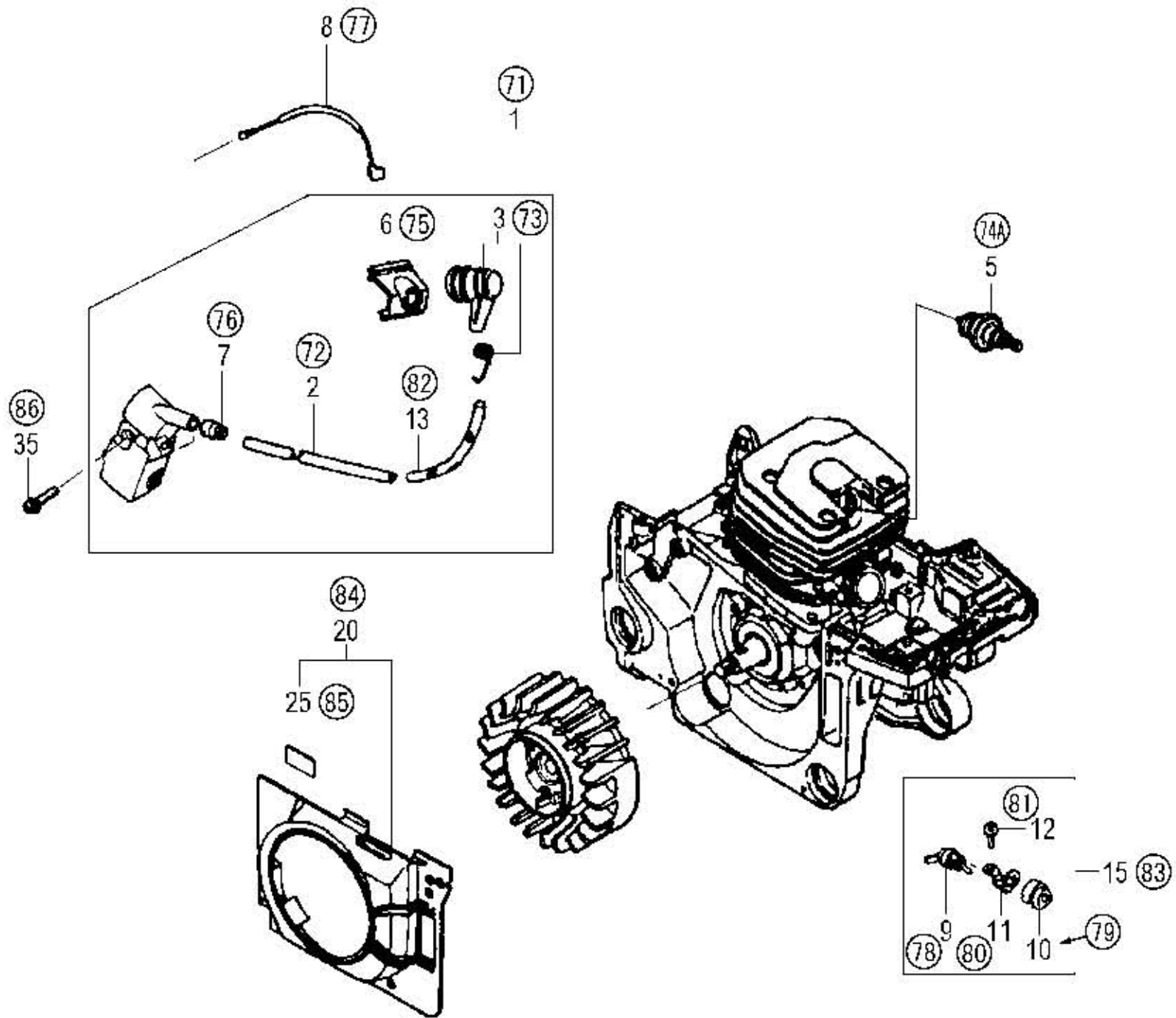
HITACHI NUMBER	REF. NUMBER	PARTS NUMBER	DESCRIPTION	Q'TY	TANAKA PARTS NUMBER
C23-01 CYLINDER/PISTON/CRANK SHAFT					
1	3	668-5469	CYLINDER SET #	1	001-04093-90
2	4	668-5735	CYLINDER GASKET #	1	017-04093-20
3	5	669-2328	SPECIAL SCREW M5X20	4	684-32625-20
4	7	668-5590	DECOMPRESSION COMP. #	1	004-04093-80
5	8	668-5801	DECOMP COVER	1	020-04093-20
6	31	668-6031	PISTON PIN CIRCLIP	2	039-04093-20
7	32	668-6127	PISTONRING #	2	041-04093-20
8	33	668-5886	PISTON SET #	1	030-04093-90
9	34	668-6013	PISTON PIN #	1	037-04093-20
10	35	668-5994	PISTON PIN COLLAR #	2	036-04093-20
11	36	669-5607	NEEDLE BEARING #	1	999-62111-581
12	37	668-6187	CRANK SHAFT COMP. #	1	046-04093-80
13	38	668-6458	WOOD-RUFF KEY #	1	068-04093-20

C23-02 CRANK CASE



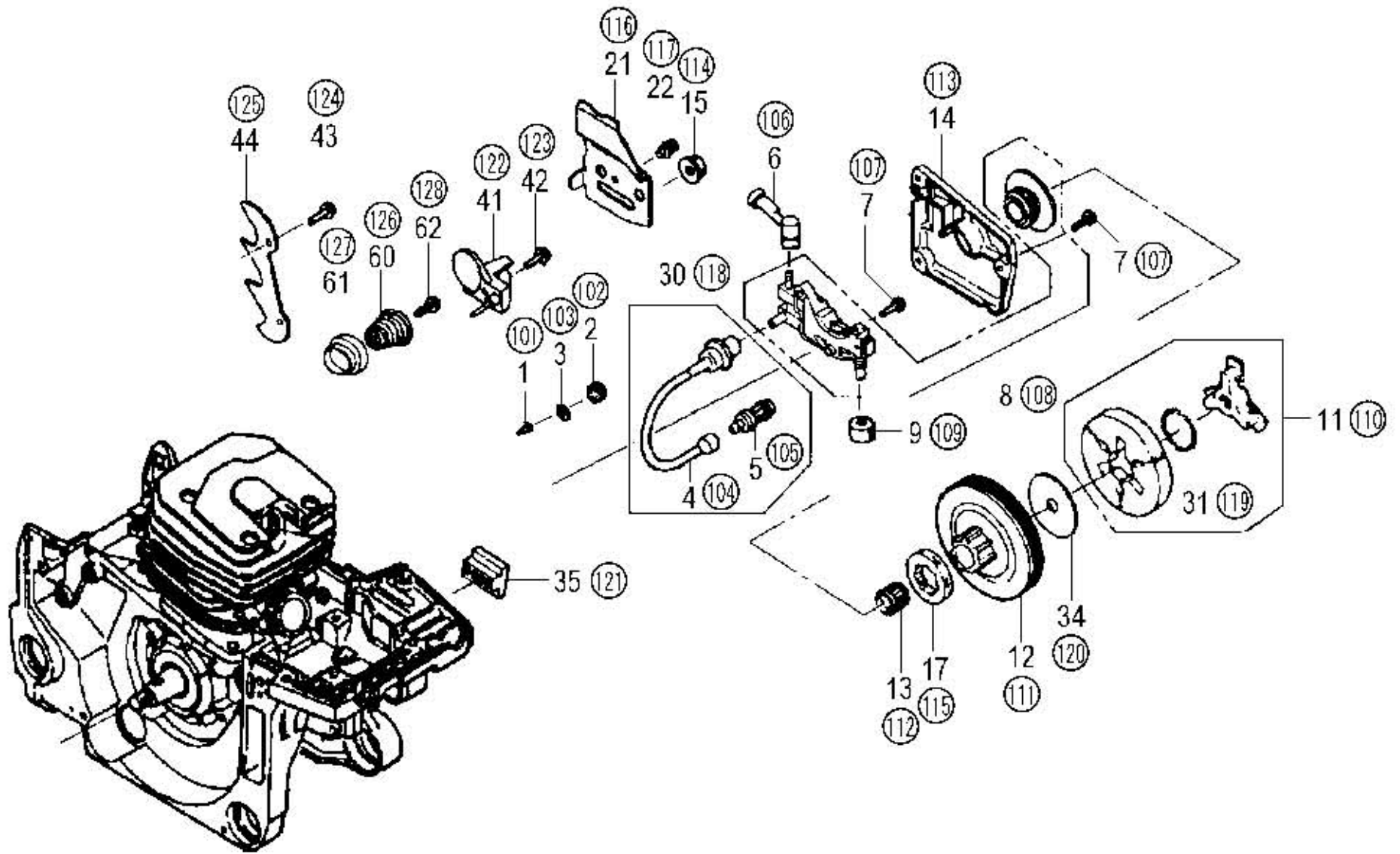
HITACHI NUMBER	REF. NUMBER	PARTS NUMBER	DESCRIPTION	Q'TY	TANAKA PARTS NUMBER
C23-02 CRANK CASE					
31	11	668-6806	BAR TIGHTENING BOLT #	2	101-32625-20
32	12	669-5640	OIL SEAL ISD15284.5 #	1	999-66152-874
33	16	668-6439	FLYWHEEL WASHER	1	065-04093-20
34	17	668-6444	FLYWHEEL NUT	1	066-04093-20
35	22	669-2329	SPECIAL SCREW M5X25	5	685-32625-20
36	23	669-5642	OIL SEAL ISCD 15354.5 #	1	999-66153-572
37	24	668-8547	STOPPER A #	1	285-32625-20
38	25	668-8557	STOPPER B #	1	286-32625-20
39	31	668-8183	DAMPER CAP A	3	224-32625-20
40	32	669-2334	SPECIAL SCREW M5X16	3	688-32625-20
41	33	668-8114	FRONT DAMPER COMP. #	3	219-32625-80
42	40	669-2156	OIL TANK CAP ASS'Y #	1	642-32625-90
43	41	668-6545	CRANK CASE ASS'Y #	1	072-04093-90
44	42	668-6630	PIN	3	081-04093-20
45	43	669-1244	OIL TANK CAP PACKING	1	523-32625-20
46	44	668-5866	STOP RING C,INNER	1	029-32625-20
47	45	668-6682	BEARING #	2	089-04093-80
48	47	668-7981	H.L GROMMET #	1	192-32625-20
49	49	668-6711	CRANK CASE GASKET #	1	090-04093-20
50	58	669-0788	PLATE #	1	466-32625-20
51	63	668-7356	MAGNETO ROTOR ASS'Y #	1	155-04093-90
52	64	669-3660	STOP RING E	2	859-32625-20
53	65	669-3349	PAWL SPRING #	2	790-04093-20
54	66	669-3306	STARTER PAWL	2	788-04093-20
55	67	986-662	MACHINE SCREW (W/WASHERS) M4X10	2	994-16040-101

C23-03 IGNITION SYSTEM



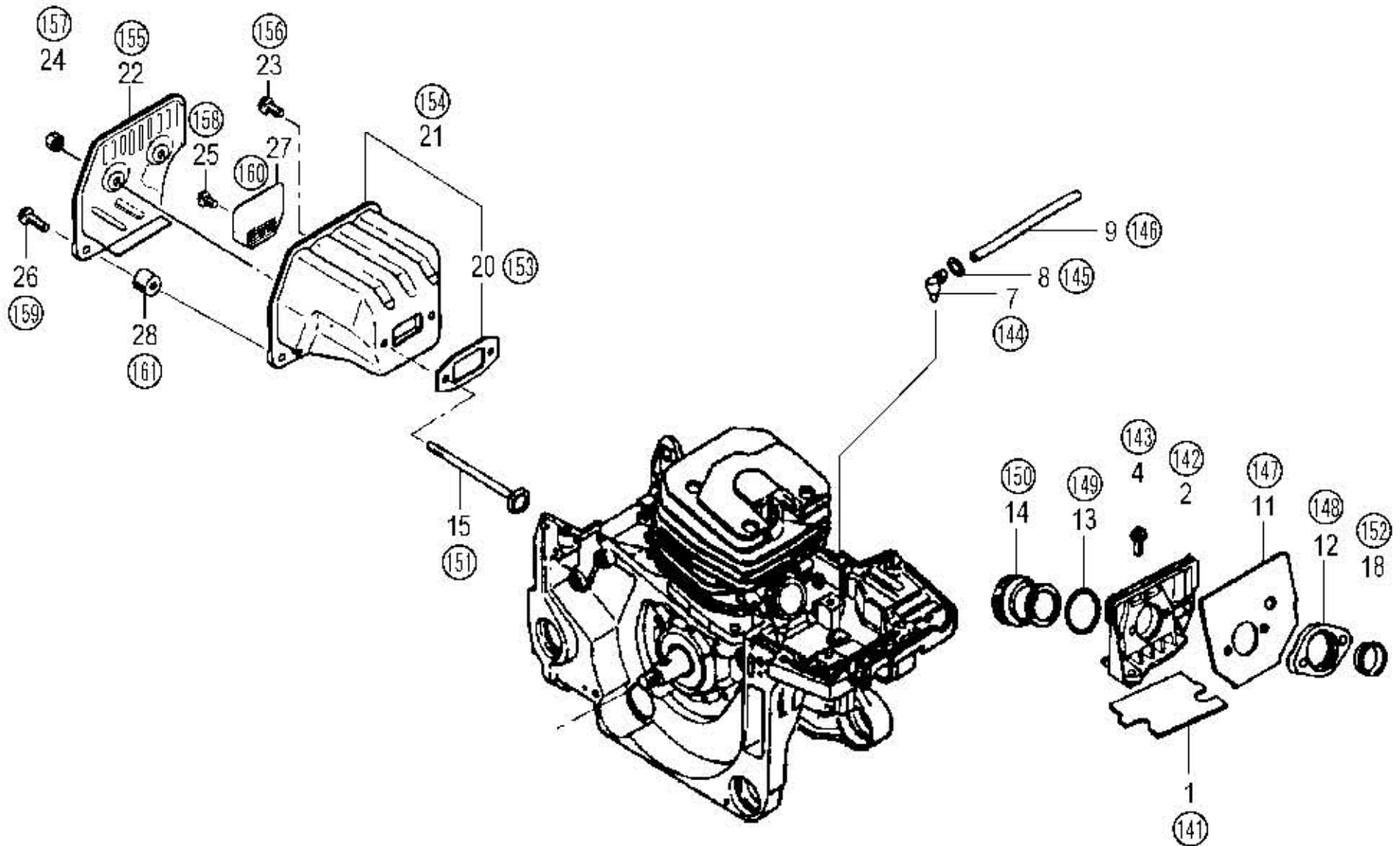
HITACHI NUMBER	REF. NUMBER	PARTS NUMBER	DESCRIPTION	Q'TY	TANAKA PARTS NUMBER
	C23-03 IGNITION SYSTEM				
71	1	668-7348	IGNITION COIL ASS'Y #	1	153-04093-90
72	2	668-7844	CORD #	1	178-04093-20
73	3	668-7471	PLUG CAP ASS'Y #	1	157-04093-90
74	5	668-5775	SPARK PLUG RCJ-6Y #	1	018-04221-20
75	6	668-8335	SPARK PLUG COVER #	1	255-04093-20
76	7	669-0892	RUBBER CAP #	1	485-04093-20
77	8	668-7930	STOP CORD #	1	179-04093-80
78	9	668-7742	STOP SWITCH COMP. #	1	170-04093-80
79	10	668-8406	STOP BUTTON COVER	1	266-04093-20
80	11	669-2131	STOP BUTTON STAY #	1	640-04093-20
81	12	669-2337	SPECIAL SCREW M5X10	1	691-32625-20
82	13	668-8318	INSULATOR TUBE #	1	250-04093-20
83	15	668-7507	STOP SWITCH ASS'Y #	1	162-04093-90
84	20	668-7330	AIR DEFLECTOR #	1	145-04093-80
85	25	668-8258	DAMPER SEAT #	1	240-32625-20
86	35	669-2336	SPECIAL SCREW M5X20	2	690-32625-20

C23-04 CLUTCH/OIL PUMP



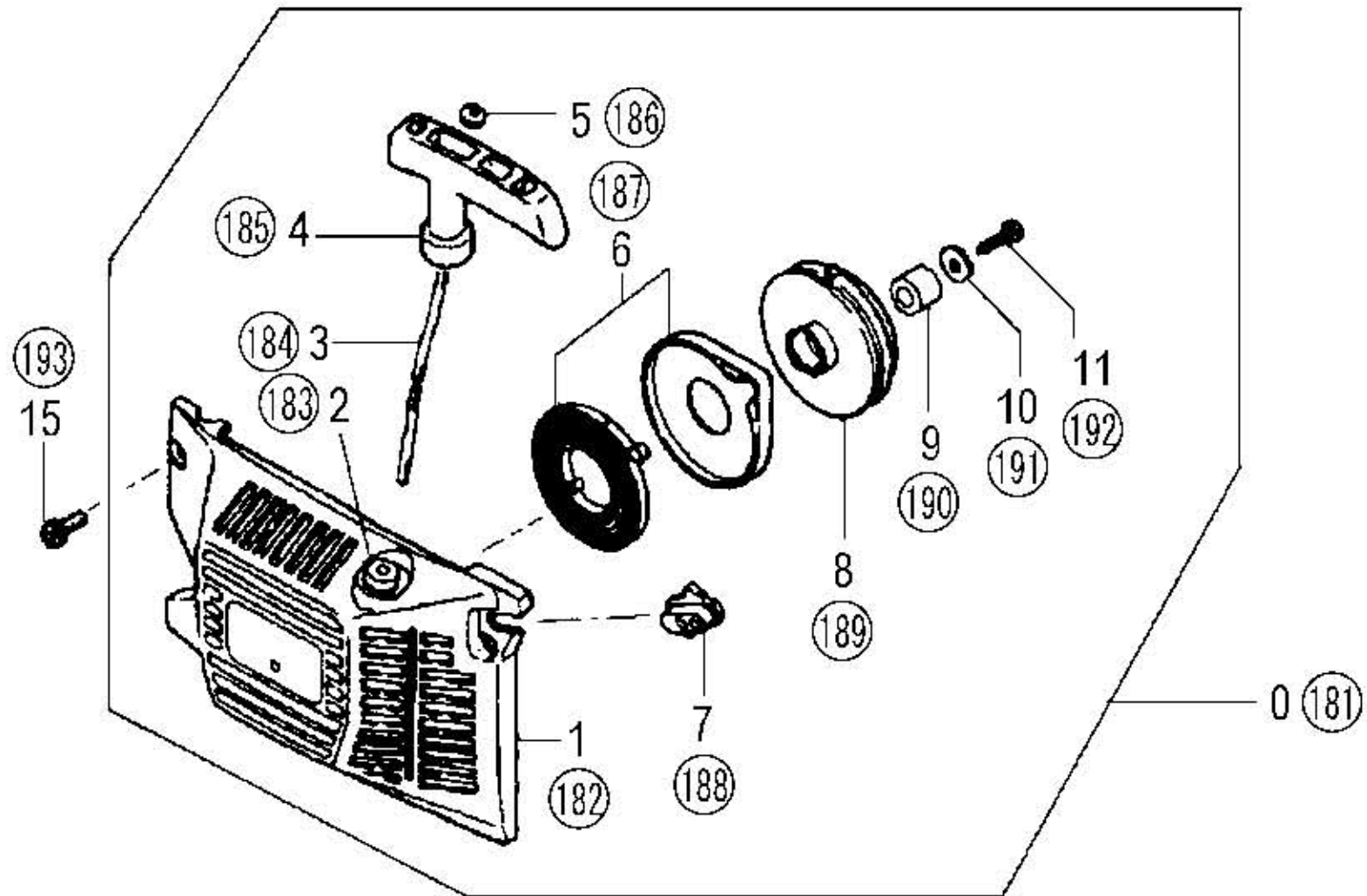
HITACHI NUMBER	REF. NUMBER	PARTS NUMBER	DESCRIPTION	Q'TY	TANAKA PARTS NUMBER
C23-04 CLUTCH/OIL PUMP					
101	1	669-1378	AIR VENT VALVE B	1	562-04093-20
102	2	669-1402	AIR VENT SPONGE	1	567-04093-20
103	3	669-2322	CLIP	1	680-32625-20
104	4	669-0882	OIL PIPE #	1	480-32625-20
105	5	669-0916	OIL FILTER BODY COMP	1	486-32628-80
106	6	669-1222	OIL PIPE A #	1	515-32625-20
107	7	669-2335	SPECIAL BOLT M4X14	5	689-32625-20
108	8	668-7323	OIL PUMP ASS'Y #	1	144-32625-91
109	9	668-6744	OIL SPONGE	1	094-32625-20
110	11	668-8483	CLUTCH ASS'Y #	1	276-04093-90
111	12	668-9115	CLUTCH HOUSING #	1	318-32625-20
112	13	668-9536	NEEDLE BEARING #	1	350-32625-20
113	14	668-6760	OIL PUMP COVER #	1	097-32625-20
114	15	668-7106	CHAIN BAR CLAMP NUT	2	121-32625-20
115	17	668-9176	RIM SPROCKET #	1	329-32625-20
116	21	669-0732	GUIDE PLATE A #	1	461-32625-20
117	22	669-2330	SPECIAL SCREW M4X10	1	686-32625-20
118	30	669-0884	OIL PIPE ASS'Y	1	480-32628-90
119	31	668-9427	CLUCH SPRING	1	342-04093-20
120	34	668-9644	CLUTCH WASHER B #	1	359-04093-20
121	35	669-0797	GUIDE	1	467-32625-20
122	41	668-7166	CHAIN CATCHER #	1	125-32625-80
123	42	669-2327	SPECIAL SCREW M5X14	1	683-32625-20
124	43	669-2327	SPECIAL SCREW M5X14	2	683-32625-20
125	44	669-0706	SPIKE #	1	460-32625-20
126	60	668-8248	DAMPER A #	1	234-32625-20
127	61	668-8479	DAMPER COLLAR A	1	275-32625-20
128	62	669-2334	SPECIAL SCREW M5X16	1	688-32625-20

C23-05 AIR CLEANER/MUFFLER



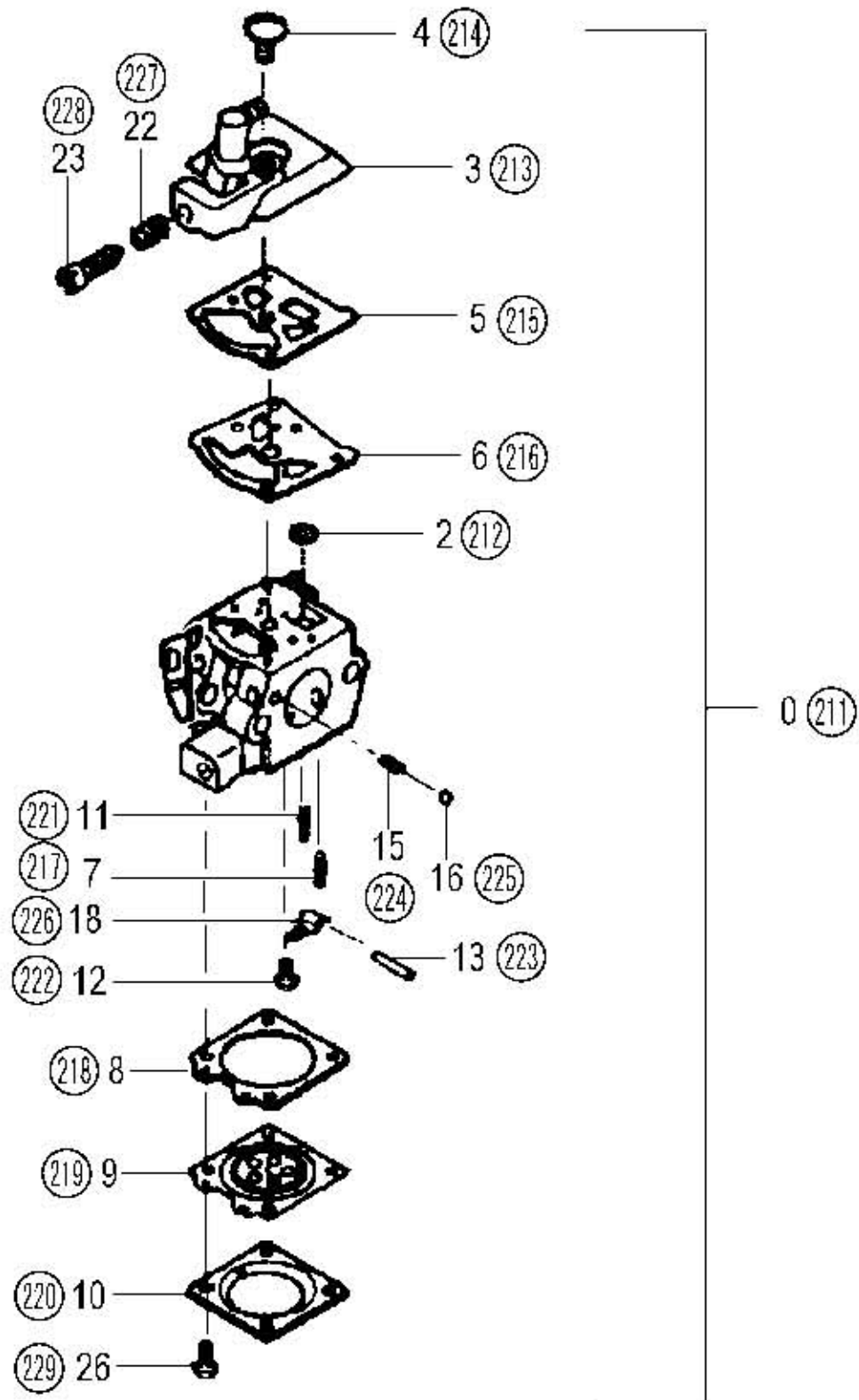
HITACHI NUMBER	REF. NUMBER	PARTS NUMBER	DESCRIPTION	Q'TY	TANAKA PARTS NUMBER
C23-05 AIR CLEANER/MUFFLER					
141	1	668-7239	HEAT SHIELD #	1	133-04093-20
142	2	668-9942	CARB.INSULATOR COMP. #	1	404-04093-80
143	4	669-2327	SPECIAL SCREW M5X14	2	683-32625-20
144	7	669-1006	ELBOW JOINT #	1	495-32625-20
145	8	669-0171	CLIP A	1	425-32625-20
146	9	669-2302	RUBBER PIPE #	1	678-32625-20
147	11	668-9830	CARBURETOR GASKET	1	402-04093-20
148	12	668-8308	SPACER #	1	249-04093-20
149	13	668-6451	SPRING #	1	067-32625-20
150	14	668-9798	INLET MANIFOLD #	1	393-04093-20
151	15	669-2880	MUFFLER SPCIAL BOLT #	2	750-04093-20
152	18	668-9821	INLET MANIFOLD RING #	1	401-32625-20
153	20	669-2740	MUFFLER GASKET	1	737-04093-20
154	21	669-2462	MUFFLER SET	1	704-04095-90
155	22	669-2721	MUFFLER COVER	1	735-04095-20
156	23	669-2337	SPECIAL SCREW M5X10	1	691-32625-20
157	24	669-2684	MUFFLER NUT	2	726-04093-20
158	25	669-2330	SPECIAL SCREW M4X10	1	686-32625-20
159	26	669-2336	SPECIAL SCREW M5X20	1	690-32625-20
160	27	669-2695	SPARK ARRESTER	1	732-04095-80
161	28	669-2845	SPACER,MUFFLER COVER	1	741-04095-20

C23-06 RECOIL STARTER



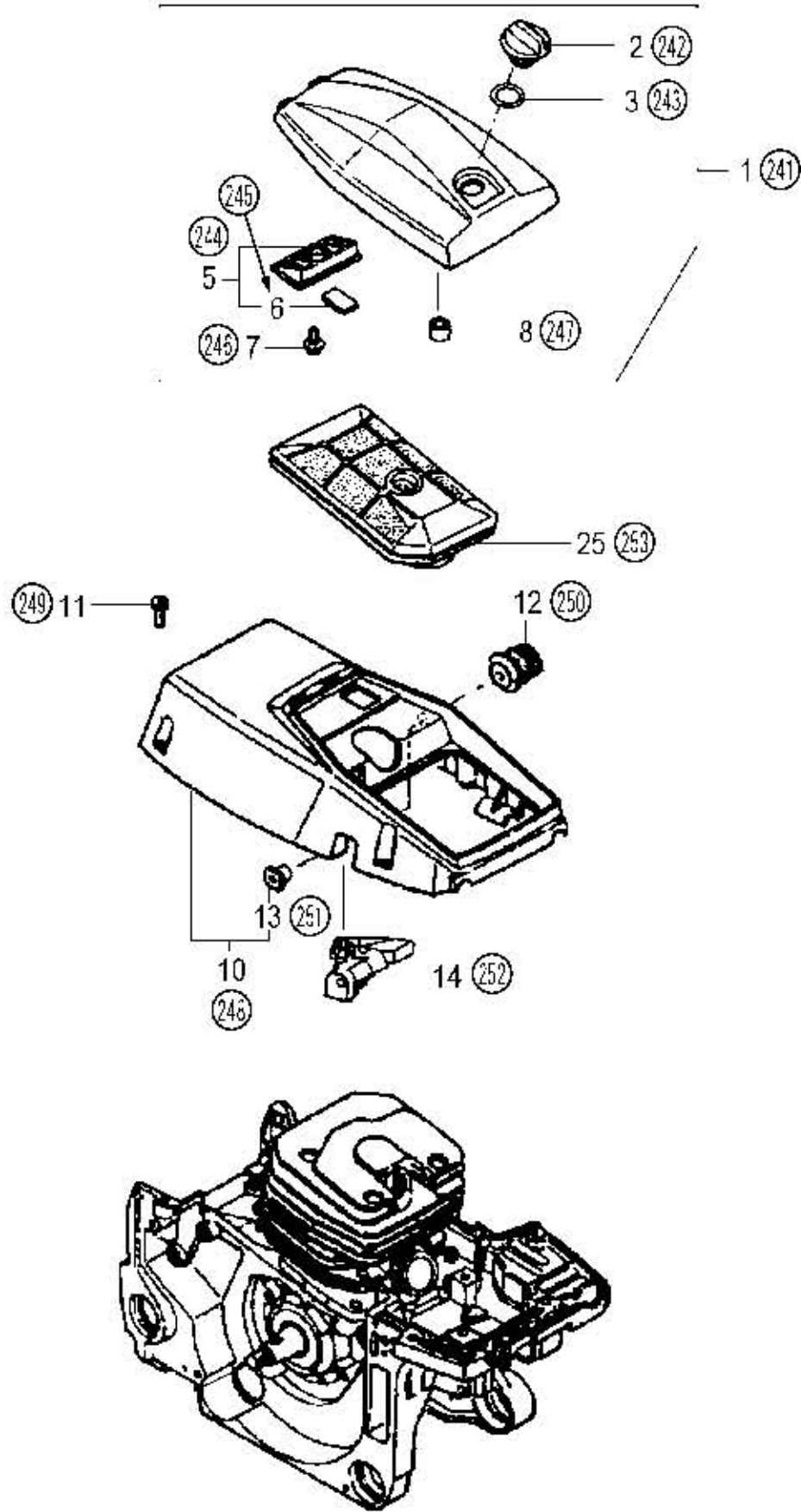
HITACHI NUMBER	REF. NUMBER	PARTS NUMBER	DESCRIPTION	Q'TY	TANAKA PARTS NUMBER
	C23-06 RECOIL STARTER				
181	0	669-2920	RECOIL STARTER ASS'Y #	1	756-04093-90
182	1	668-6967	FAN CASE COMP. #	1	112-04093-80
183	2	669-3134	ROPE GUIDE	1	780-04093-20
184	3	669-3163	STARTER ROPE #	1	783-04093-20
185	4	669-3231	STARTER HANDLE #	1	785-04093-20
186	5	669-3382	ROPE STOPPER	1	795-04093-20
187	6	669-3097	RECOIL SPRING CASE ASS'Y #	1	778-04093-90
188	7	668-7982	H.L GUIDE #	1	193-32625-20
189	8	669-3064	STARTER ROPE REEL #	1	774-04093-20
190	9	669-3278	STARTER BOSS #	1	787-04093-20
191	10	669-3251	STARTER WASHER	1	786-04093-20
192	11	669-2336	SPECIAL SCREW M5X20	1	690-32625-20
193	15	669-2327	SPECIAL SCREW M5X14	4	683-32625-20

C23-07 CARBURETOR



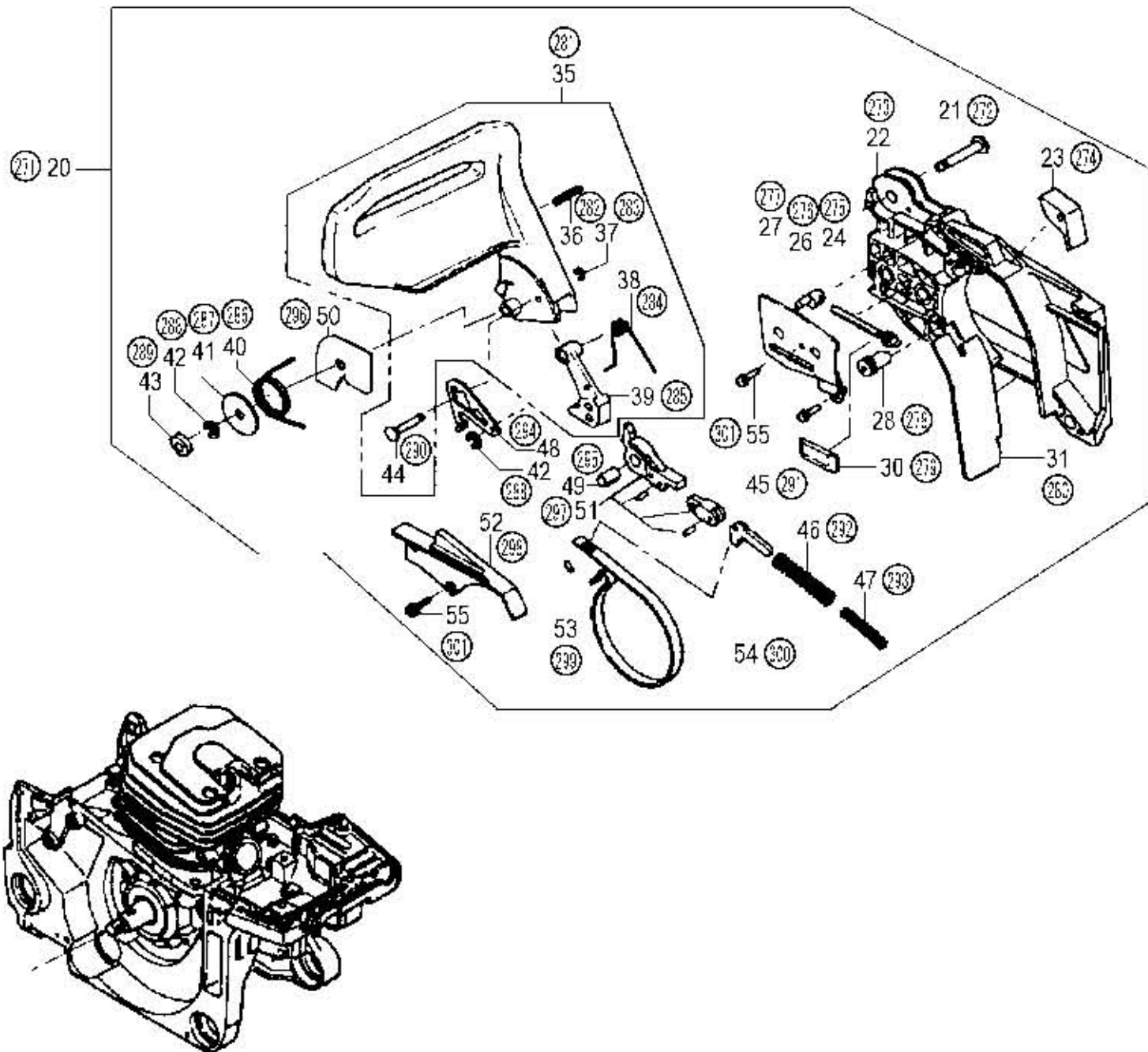
HITACHI NUMBER	REF. NUMBER	PARTS NUMBER	DESCRIPTION	Q'TY	TANAKA PARTS NUMBER
		C23-07 CARBURETOR			
211	0	669-0655	CARBURETOR ASS'Y WT666	1	455-25338-90
211	0	669-0656	CARBURETOR ASS'Y WT-666A	1	455-25338-91
212	2	668-4700	INLET SCREEN	1	578-25007-20
213	3	669-1439	PUMP BODY #	1	575-25330-80
214	4	668-5210	SCREW	1	514-25001-20
215	5	668-5212	PUMP GASKET	1	577-25007-20
216	6	669-1448	PUMP DIAPHRAGM #	1	576-25330-20
217	7	668-5215	NEEDLE VALVE	1	603-25012-20
218	8	669-0837	DIAPHRAGM GASKET	1	475-25001-20
219	9	669-0830	METERING DIAPHRAGM COMP.	1	474-25241-80
220	10	668-5222	DIAPHRAGM COVER	1	476-25004-20
221	11	669-0872	VALVE SPRING	1	477-25080-20
222	12	668-5218	HINGE PIN SET SCREW	1	546-25001-20
223	13	668-5219	HINGE PIN	1	605-25001-20
224	15	669-1012	CHOKE SPRING	1	496-25032-20
225	16	669-1405	STEEL BALL	1	567-25032-20
226	18	668-5217	CONTROL LEVER	1	473-25001-20
227	22	668-5297	IDLE ADJUST SPRING	1	463-25006-20
228	23	669-0742	IDLE ADJUST SCREW #	1	462-25330-20
229	26	668-5223	SET SCREW	4	548-25012-20

C23-08 CLEANER COVER



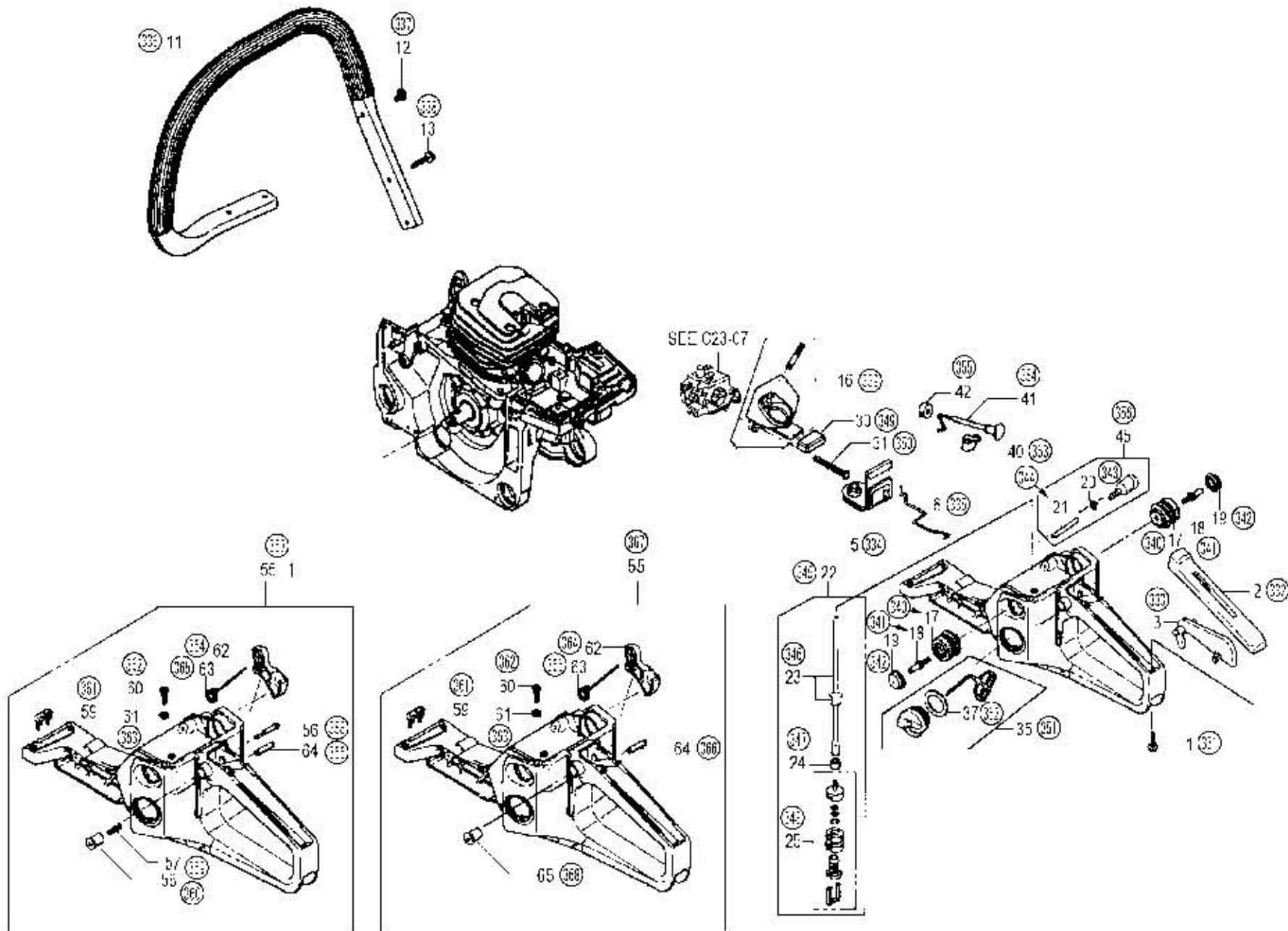
HITACHI NUMBER	REF. NUMBER	PARTS NUMBER	DESCRIPTION	Q'TY	TANAKA PARTS NUMBER
	C23-08 CLEANER COVER				
241	1	669-0405	CLEANER COVER ASS'Y #	1	452-04093-90
242	2	668-7797	CLEANER KNOB #	1	175-32625-20
243	3	669-0057	CLEANER PACKING	1	418-04093-20
244	5	669-0175	FILTER SCREEN #	1	428-04093-80
245	6	669-0326	CLEANER ELEMENT A	1	444-04093-20
246	7	669-5245	TAPPING SCREW 4X10	1	993-11041-012
247	8	669-0902	RUBBER CAP	1	486-04093-20
248	10	668-5685	CYLINDER COVER ASS'Y #	1	016-04093-90
249	11	669-2327	SPECIAL SCREW M5X14	5	683-32625-20
250	12	668-8102	HANDLE DAMPER COMP. #	1	213-32625-80
251	13	668-9752	SPECIAL NUT #	1	381-04093-20
252	14	668-7975	GROMMET	1	191-32625-20
253	25	669-0069	CLEANER ELEMENT COMP. #	1	420-04093-80

C23-09 SIDE CASE/CHAIN BRAKE



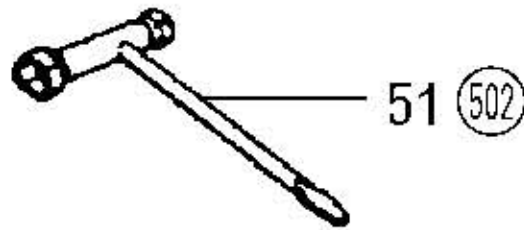
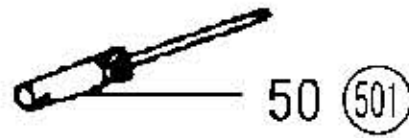
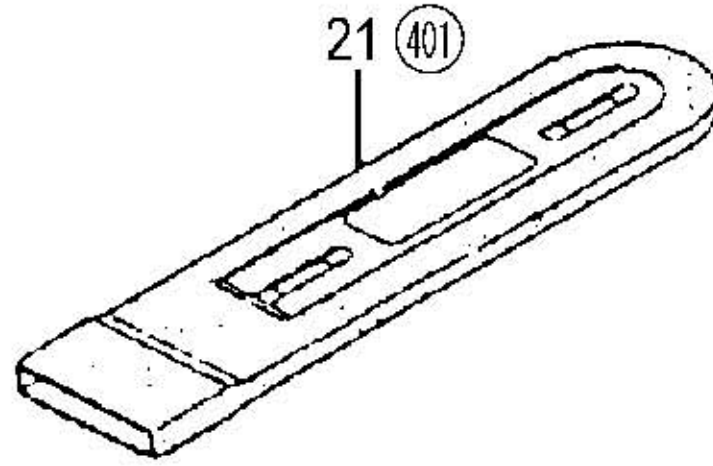
HITACHI NUMBER	REF. NUMBER	PARTS NUMBER	DESCRIPTION	Q'TY	TANAKA PARTS NUMBER
C23-09 SIDE CASE/CHAIN BRAKE					
271	20	668-6079	SIDE CASE ASS'Y	1	040-32628-91
272	21	669-3444	HAND GUARD SHAFT #	1	803-32625-20
273	22	668-6041	SIDE CASE COMP. #	1	039-32625-80
274	23	668-8566	STOPPER C #	1	287-32625-20
275	24	668-7070	CHAIN TENSION BOLT #	1	116-32625-20
276	26	668-7058	TENSION ADJUSTING BOSS #	1	115-32625-20
277	27	669-0753	GUIDE PLATE B #	1	462-32625-20
278	28	668-8657	GEAR #	1	300-32625-20
279	30	669-0797	GUIDE	1	467-32625-20
280	31	668-9162	CHAIN PROTECTOR #	1	325-32625-20
281	35	669-3459	FRONT HAND GUARD ASS'Y	1	805-32628-91
282	36	669-1022	SPRING PIN	1	499-32626-20
283	37	669-3662	STOP RING E	1	860-32625-20
284	38	669-3489	WEIGHT SPRING	1	809-32625-20
285	39	669-3482	HAND GUARD WE/GHT #	1	808-32625-20
286	40	669-3448	HAND GUARD SPRING #	1	804-32625-20
287	41	669-1213	WASHER	1	513-32625-20
288	42	669-3660	STOP RING E	2	859-32625-20
289	43	669-3432	SPACER	1	802-32625-20
290	44	669-3508	PIN #	1	811-32625-20
291	45	668-9693	BRAKE ARM #	1	373-32625-20
292	46	668-9703	BRAKE SPRING #	1	374-32625-20
293	47	668-9704	BRAKE SPRING #	1	374-32626-20
294	48	668-9778	BRAKE LINK SUPPORT #	1	386-32625-20
295	49	668-9773	COLLAR	1	384-32625-20
296	50	668-7951	SHIELD	1	187-32628-20
297	51	668-9731	BRAKE LINK COMP. #	1	379-32625-80
298	52	668-9710	BRAKE LINK COVER #	1	375-32625-20
299	53	668-9716	BRAKE BAND HOLDER	1	376-32625-20
300	54	668-9726	BRAKE BAND #	1	378-32625-20
301	55	669-2341	SPECIAL SCREW M4X12	5	695-32625-20

C23-10 HANDLE



HITACHI NUMBER	REF. NUMBER	PARTS NUMBER	DESCRIPTION	Q'TY	TANAKA PARTS NUMBER
C23-10 HANDLE					
331	1	669-2331	SPECIAL SCREW M5X19	1	687-32625-20
332	2	668-8216	REAR HANDLE GRIP #	1	227-32625-20
333	3	668-8356	SAFTY LEVER	1	257-32625-20
334	5	669-0997	GROMMET	1	493-32625-20
335	6	669-0970	THROTTLE ROD #	1	490-32625-20
336	11	668-8074	FRONT HANDLE COMP. #	1	209-32625-80
337	12	669-2339	SPECIAL BOLT	1	693-32625-20
338	13	669-2331	SPECIAL SCREW M5X19	1	687-32625-20
339	16	669-0199	AIR CLEANER BASE COMP. #	1	436-04093-80
340	17	668-8180	REAR DAMPER COMP. #	2	223-32625-80
341	18	668-8631	DAMPER SET BOLT A #	2	295-32625-20
342	19	668-8403	DAMPER CAP B	2	265-32625-20
343	20	668-4619	CLIP,6.3 DIA.	1	680-00731-20
344	21	669-1392	AIR VENT PIPE	1	565-04093-20
345	22	669-2342	FUEL PIPE ASS'Y #	1	699-04093-91
346	23	668-4618	FUEL PIPE	1	223-0097A-90
347	24	669-0878	COLLAR #	1	478-32625-20
348	25	669-2273	PUMP FILTER BODY ASS'Y #	1	675-01630-90
349	30	669-1826	CUSHION RUBBER #	1	599-04093-20
350	31	669-2338	SPECIAL SCREW M5X52	2	692-32625-20
351	35	669-2116	TANK CAP ASS'Y #	1	635-32625-90
352	37	669-2099	TANK CAP PACKING	1	630-32625-20
353	40	669-2601	GUIDE	1	715-32625-20
354	41	669-2585	CHOKE ROD COMP.	1	706-32625-80
355	42	669-6172	CHOKE ROD RUBBER	1	707-32625-20
355	42	669-2589	CHOKE ROD RUBBER	1	707-32625-21
356	45	669-2173	AIR VENT VALVE ASS'Y #	1	646-32625-90
357	55-1	668-5660	REAR HANDLE ASS'Y #	1	012-32625-90
358	56	668-6432	PUSH PIN	1	064-32625-20
359	57	668-6448	PUSH PIN SPRING	1	066-32625-20
360	58	669-2682	PUSH PIN CAP	1	725-32625-20
361	59	668-8242	FRONT DAMPER	1	232-32625-20
362	60	669-2340	SPECIAL SCREW M4X16	1	694-32625-20
363	61	669-0137	PACKING	1	423-32625-20
364	62	668-6385	THROTTLE LEVER	1	060-32625-20
365	63	668-6415	THROTTLE LEVER SPRING	1	061-32625-20
366	64	669-1021	SPRING PIN	1	499-32625-20
367	55	668-5661	REAR HANDLE ASS'Y	1	012-32626-90
368	65	668-6326	GROMMET A	1	052-32626-20

C23-11 COVER/CHAIN & BAR/TOOLS



HITACHI NUMBER	REF. NUMBER	PARTS NUMBER	DESCRIPTION	Q'TY	TANAKA PARTS NUMBER
C23-11 COVER/CHAIN & BAR/TOOLS					
401	21	669-4804	CHAIN COVER 20	1	945-3254D-21
501	50	669-3802	DRIVER #	1	880-32625-20
502	51	669-3810	COMBI.SPANNER #	1	883-32625-20