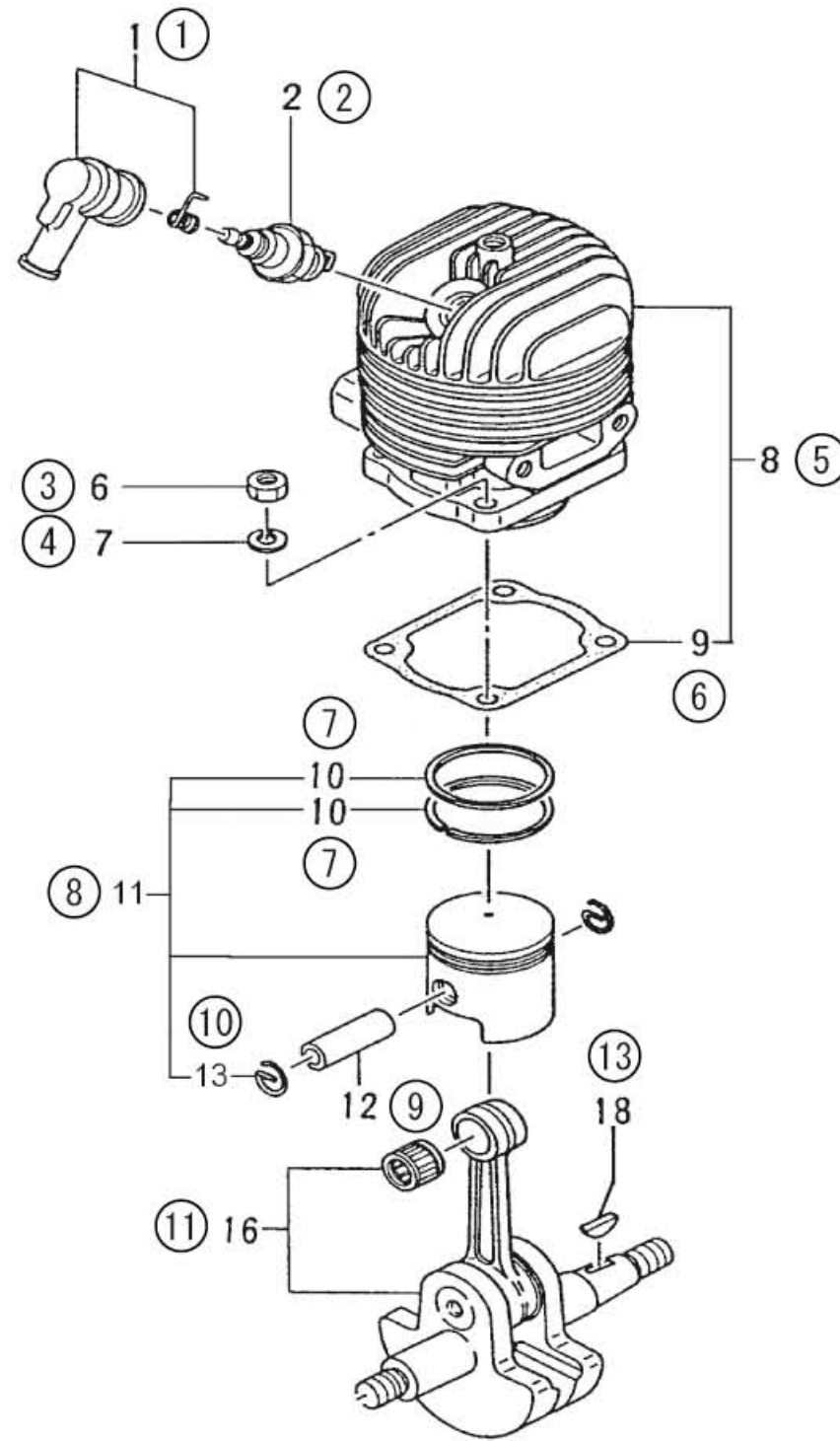
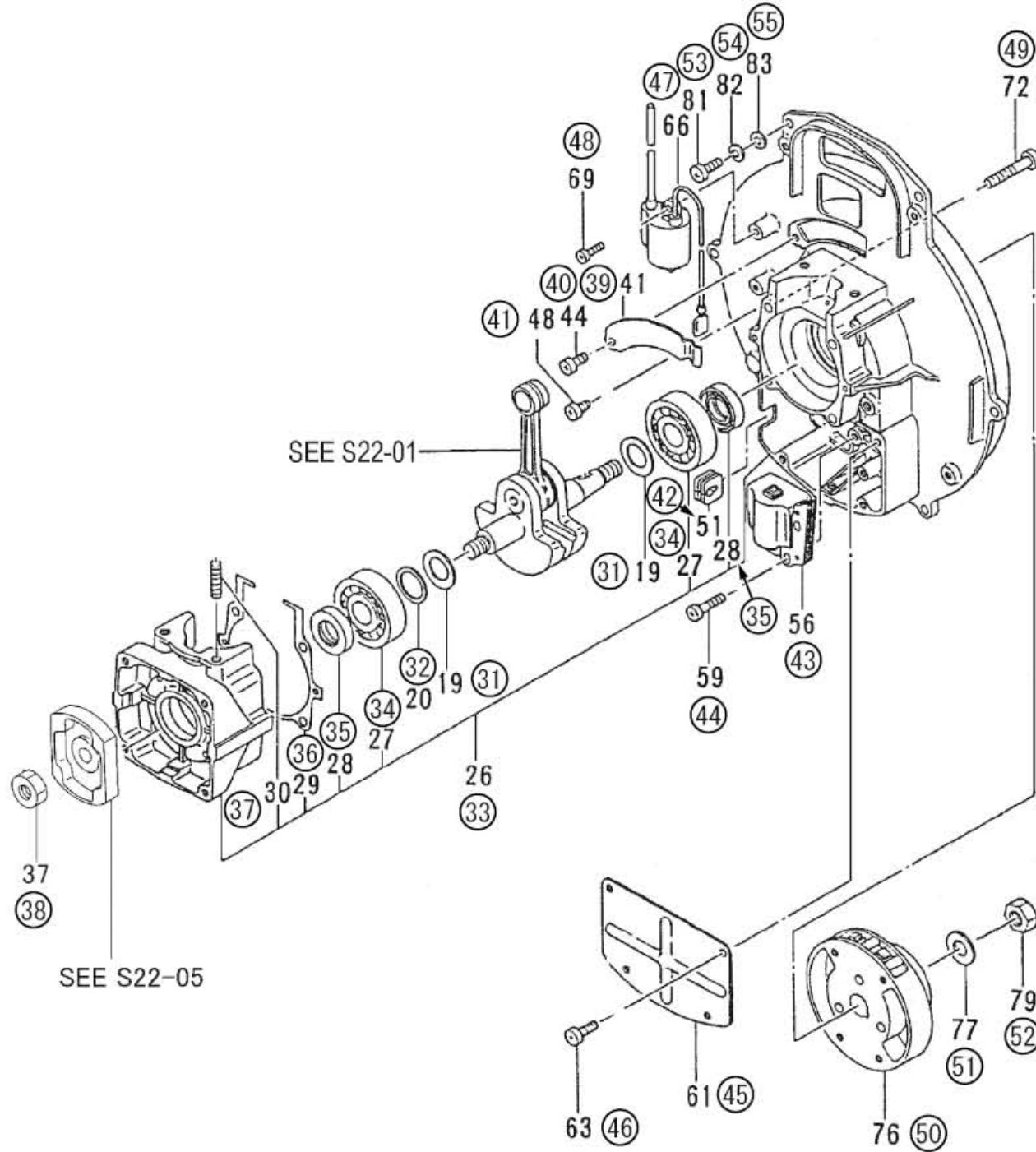


S22-01 CYLINDER/PISTON/CRANK SHAFT



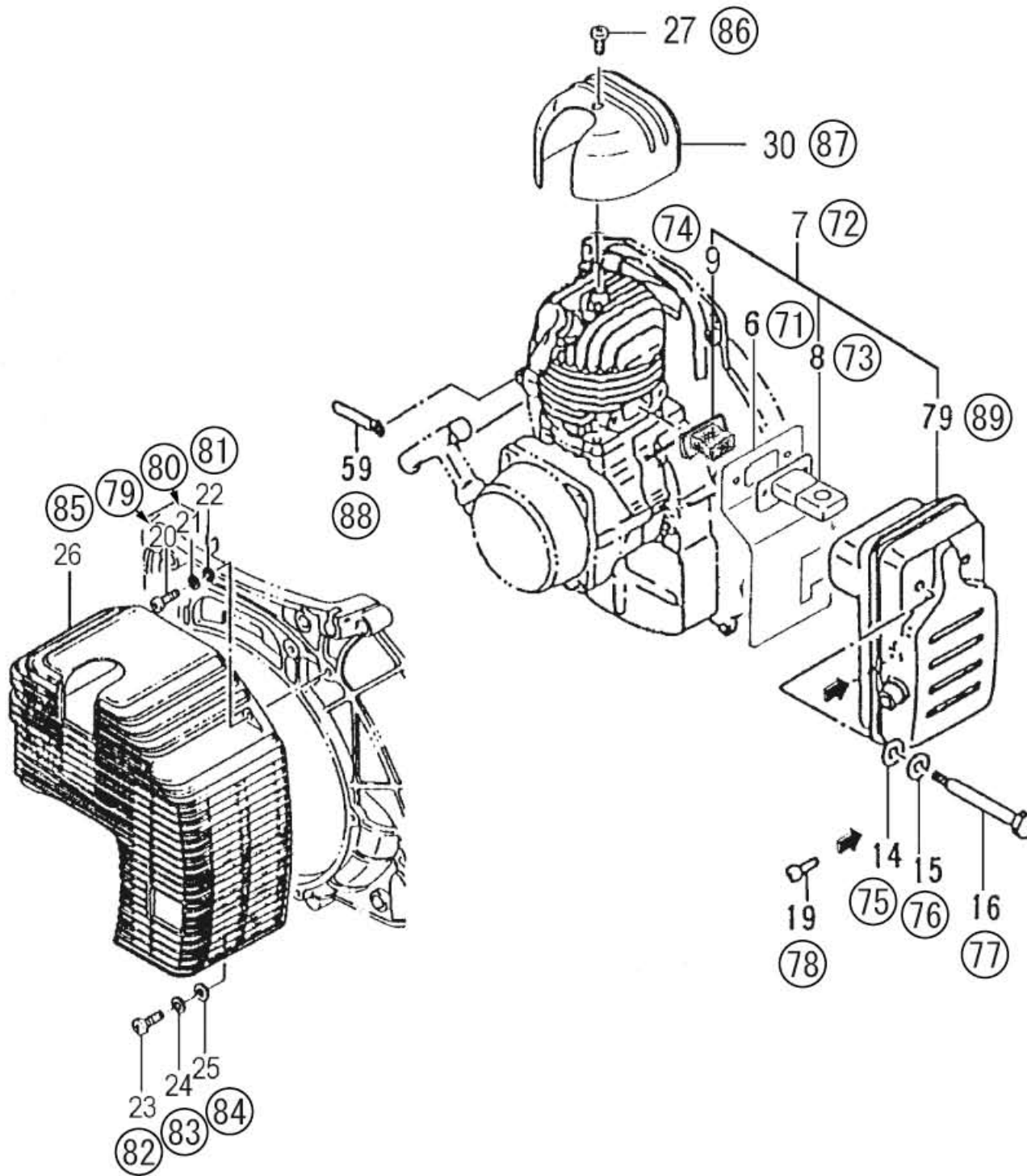
HITACHI NUMBER	REF. NUMBER	PARTS NUMBER	DESCRIPTION	Q'TY	TANAKA PARTS NUMBER
S22-01 CYLINDER/PISTON/CRANK SHAFT					
1	1	668-7468	SPARK PLUG CAP ASS'Y	1	157-01570-90
2	2	668-5778	SPARK PLUG BM-7A	1	018-11600-21
3	6	669-5475	SPRING NUT 6	4	994-40060-011
4	7	669-5219	S.WASHER 6	4	992-10060-012
5	8	668-5478	CYLINDER SET	1	001-05036-90
6	9	668-5727	CYLINDER GASKET	1	017-02100-20
7	10	668-6128	PISTON RING	2	041-05000-20
8	11	668-5890	PISTON SET	1	030-05036-90
9	12	668-6007	PISTON PIN 10X30	1	037-01000-20
10	13	668-6032	PISTON PIN CIRCLIP	2	039-05004-20
11	16	668-6194	CRANK SHAFT COMP.	1	046-05004-83
13	18	668-6457	WOOD-RUFF KEY 3X13X5	1	068-02000-20

S22-02 CRANK CASE



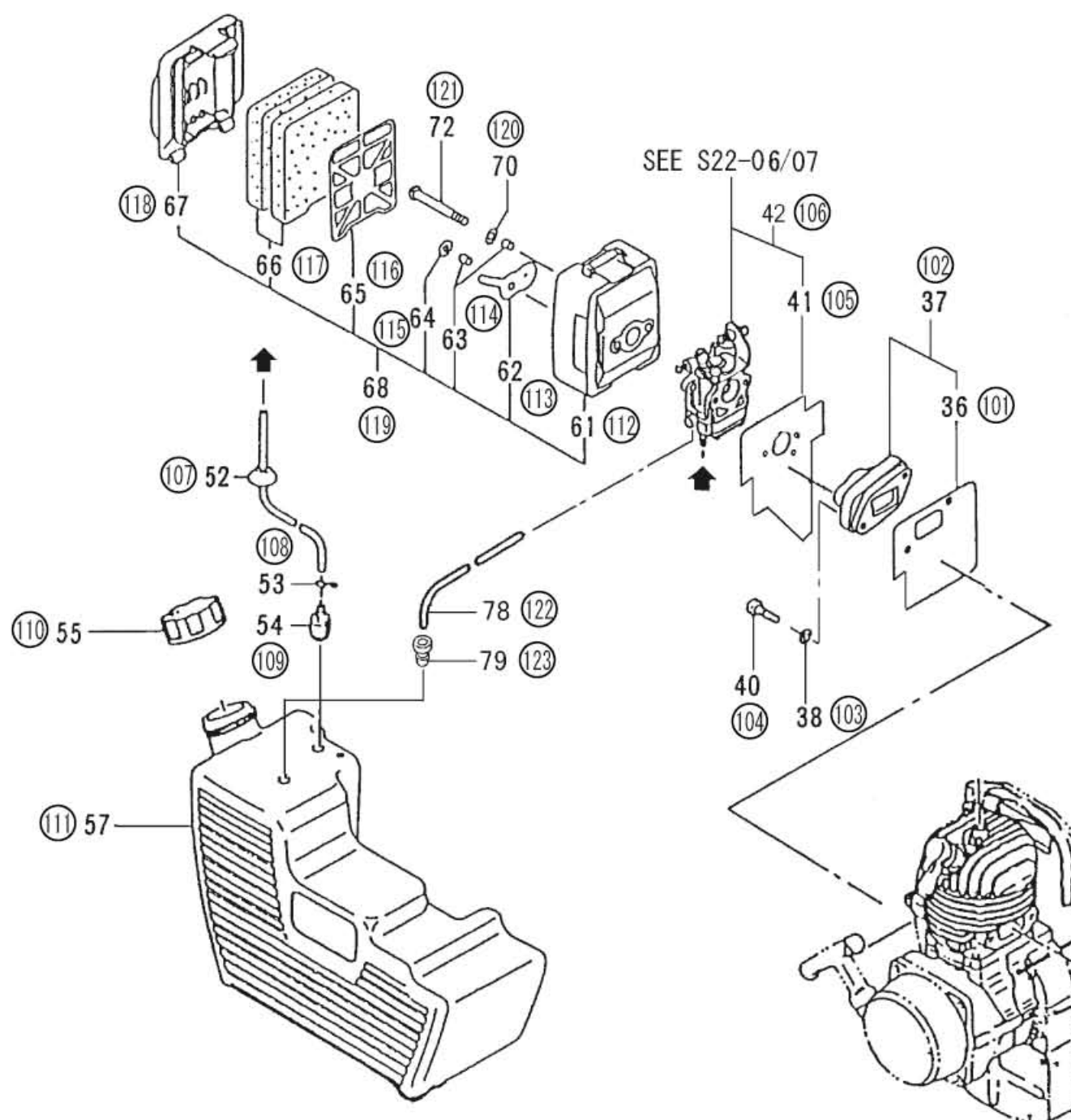
HITACHI NUMBER	REF. NUMBER	PARTS NUMBER	DESCRIPTION	Q'TY	TANAKA PARTS NUMBER
S22-02 CRANK CASE					
31	19	668-6464	CRANK SHAFT WASHER	2	070-10700-20
32	20	668-6476	CRANK SHAFT SHIM 0.05	V	071-11109-20
32	20	668-6477	CRANK SHAFT SHIM 0.10	V	071-11109-21
32	20	668-6478	CRANK SHAFT SHIM 0.15	V	071-11109-22
32	20	668-6479	CRANK SHAFT SHIM 0.20	V	071-11109-23
32	20	668-6480	CRANK SHAFT SHIM 0.30	V	071-11109-24
33	26	668-6564	CRANK CASE ASS'Y	1	072-05036-90
34	27	669-5572	BALL BEARING #6303ZZ, 47MM/OD	2	999-61630-301
35	28	669-5648	OIL SEAL UE17307	2	999-66173-066
36	29	668-6716	CRANK CASE GASKET	1	090-05004-21
37	30	668-6778	STUD BOLT 6X26	4	100-12000-20
38	37	669-5139	SMALL NUT 10	1	991-11100-013
39	41	669-2263	CASE PLATE	1	665-05004-20
40	44	669-5333	SCREW 5X10/S	1	994-14050-101
41	48	669-5319	SCREW 5X10/P	1	994-13050-101
42	51	668-8050	GROMMET	1	203-0604A-20
43	56	668-7509	EXCITER COMP.	1	162-21519-80
44	59	669-5422	SCREW 5X22/WS	2	994-16050-221
45	61	668-7983	COIL COVER	1	195-05015-20
46	63	669-5333	SCREW 5X10/S	4	994-14050-101
47	66	668-7692	IGNITION COIL COMP.	1	167-21519-80
48	69	669-5373	SCREW 4X15PS	2	994-15040-151
49	72	669-5500	HEX.HOLE BOLT 6X35/S	4	994-61060-354
50	76	668-7390	MAGNETO ROTOR COMP.	1	155-21526-80
51	77	669-5185	SMALL WASHER 10	1	992-00100-011
52	79	669-5139	SMALL NUT 10	1	991-11100-013
53	81	669-4888	SCREW 5X15	6	990-11050-151
54	82	668-4662	S.WASHER 5	6	992-10050-012
55	83	668-4864	SMALL WASHER 5	6	992-00050-011

S22-03 ENGINE-1



HITACHI NUMBER	REF. NUMBER	PARTS NUMBER	DESCRIPTION	Q'TY	TANAKA PARTS NUMBER
S22-03 ENGINE-1					
71	6	668-7247	HEAT SHIELD	1	133-05036-20
72	7	669-2530	MUFFLER ASS'Y	1	705-05036-90
73	8	669-2642	MUFFLER PIPE COMP.	1	719-05008-80
74	9	669-2697	SPARK ARRESTER	1	732-05008-20
75	14	669-2884	MUFFLER SPECIAL GASKET	2	751-05004-21
76	15	668-4611	WASHER M8	2	992-01080-011
77	16	669-2881	MUFFLER BOLT	2	750-05004-20
78	19	669-5399	SCREW 6X12/PS	1	994-15060-121
79	20	669-4892	SCREW 5X20	2	990-11050-201
80	21	668-4662	S.WASHER 5	2	992-10050-012
81	22	668-4864	SMALL WASHER 5	2	992-00050-011
82	23	669-4934	SCREW 6X20	1	990-11060-201
83	24	669-5219	S.WASHER 6	1	992-10060-012
84	25	669-5183	SMALL WASHER 6	1	992-00060-011
85	26	669-2787	MUFFLER PROTECTOR COMP.	1	738-05036-80
86	27	669-5357	SCREW 6X14S	1	994-14060-141
87	30	668-5687	CYLINDER SHROUD	1	016-05004-20
88	59	668-8004	CORD CLAMP COMP.	1	198-05015-80
89	79	669-2559	MUFFLER COMP.	1	706-05036-80

S22-04 ENGINE-2

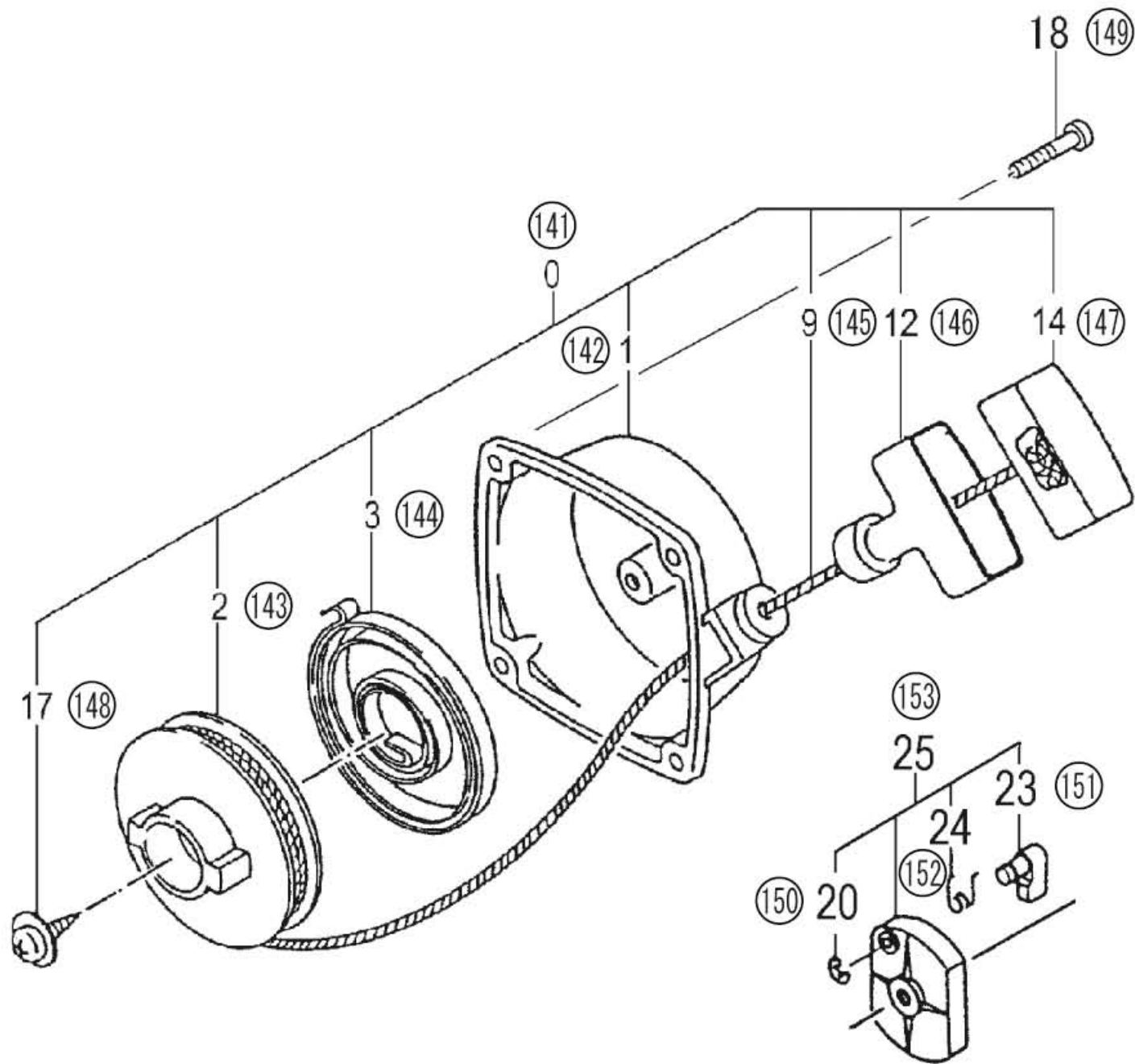


HITACHI NUMBER	REF. NUMBER	PARTS NUMBER	DESCRIPTION	Q'TY	TANAKA PARTS NUMBER
S22-04 ENGINE-2					
101	36	668-9887	INLET MANIFOLD GASKET	1	403-05015-21
102	37	668-9959	CARBURETOR INSULATOR SET	1	404-05036-90
103	38	668-4864	SMALL WASHER 5	2	992-00050-011
104	40	669-5343	SCREW 5X25/S	2	994-14050-251
105	41	668-9834	CARBURETOR GASKET	1	402-05036-20
106	42	669-0479	CARBURETOR SET WYJ307C	1	455-05036-90
106	42	669-0480	CARBURETOR SET WYJ-436	1	455-05036-91
107	52	668-8172	FUEL PIPE ASS'Y 3X5X280	1	223-05015-90
108	53	669-2311	CLIP 5.2	1	680-04001-20
109	54	669-2273	PUMP FILTER BODY ASS'Y	1	675-01630-90
110	55	669-1753	TANK CAP D ASS'Y, OR	1	595-05036-90
111	57	669-1546	FUEL TANK COMP., VERMILION	1	591-05036-82
111	57	669-1544	FUEL TANK COMP., OR	1	591-05032-82
111	57	669-1548	TANK(EVAPO)	1	591-0503F-80
112	61	669-0105	AIR CLEANER BODY	1	423-04250-20
113	62	669-1252	CHOKE VALVE	1	528-0072Z-20
114	63	668-4858	COLLAR	2	470-0602K-20
115	64	668-4859	SPACER	1	453-0602K-20
116	65	668-4860	BLOW OVER CHECK BOARD	1	476-0634C-20
117	66	668-4861	CLEANER SPONGE	2	446-0634C-20
118	67	669-0153	CLEANER CAP	1	424-0634C-20
119	68	669-0028	AIRCLEANER ASSY, CAA-37	1	410-04250-90
120	70	668-4864	SMALL WASHER 5	2	992-00050-011
121	72	669-5353	SCREW 5X57/S	2	994-14050-571
122	78	668-5267	FUEL PIPE 2.5X4X90	1	700-02504-09
123	79	668-4627	RETURN GROMMET	1	534-32710-20

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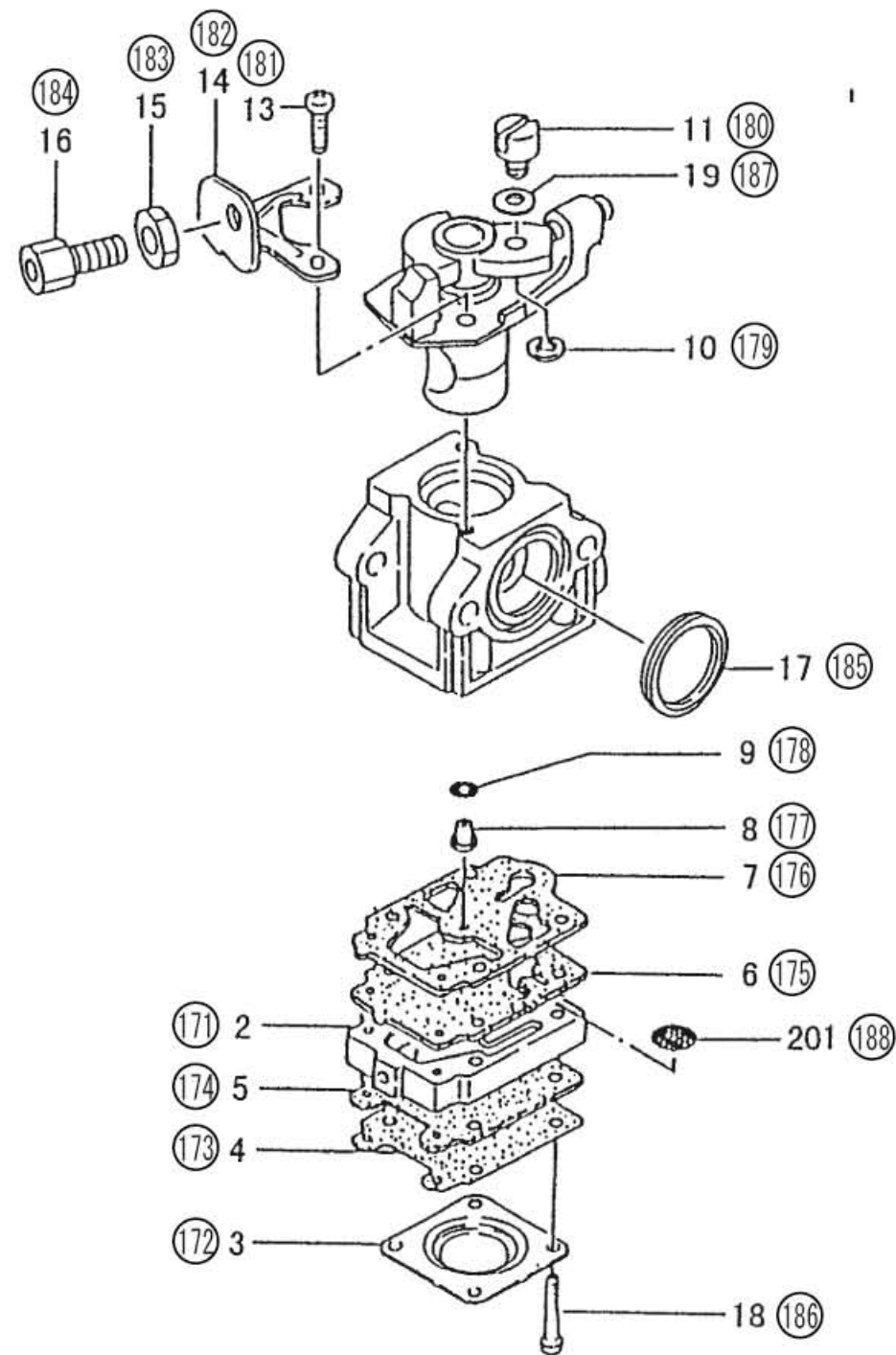
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S22-05 RECOIL STARTER



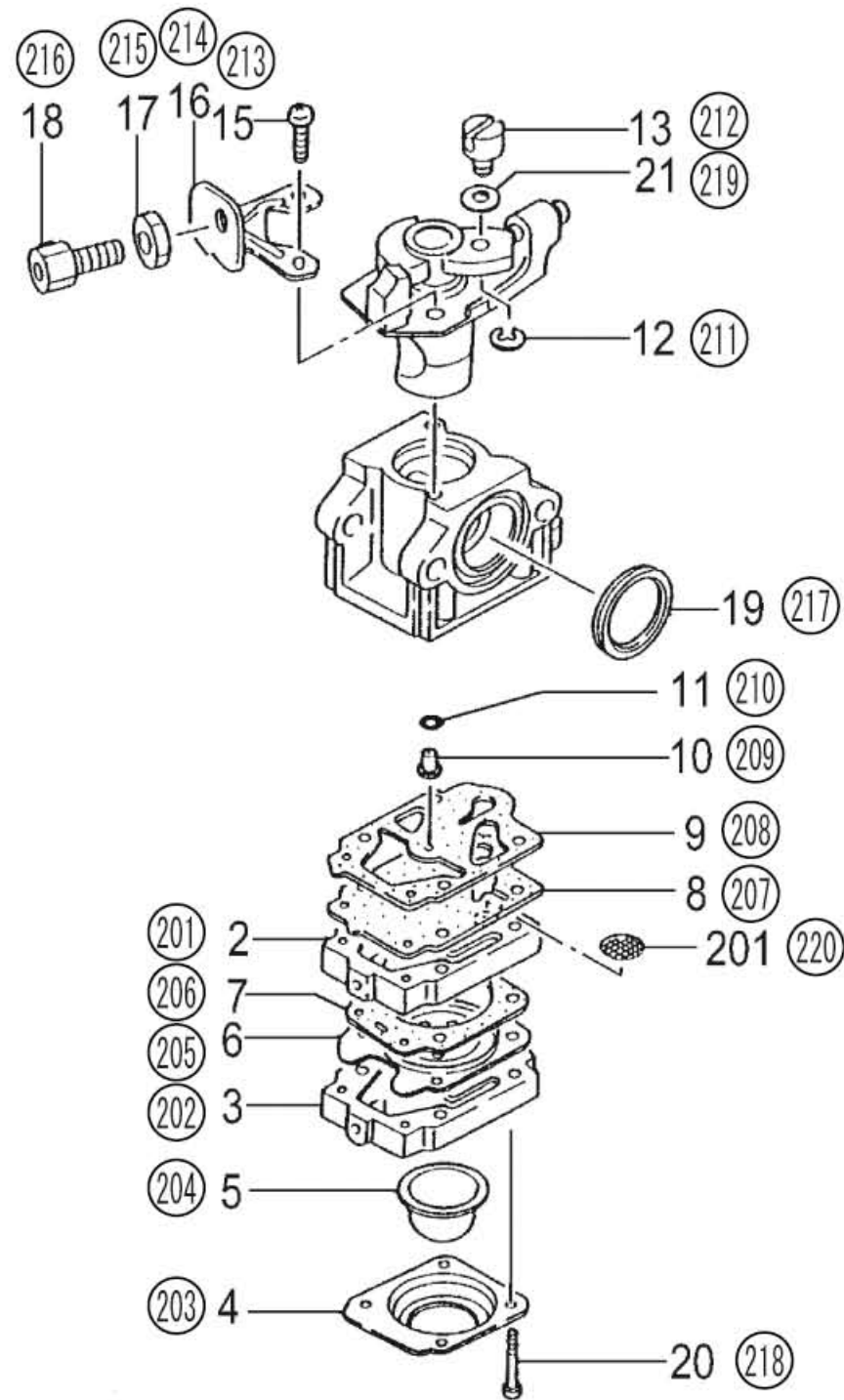
HITACHI NUMBER	REF. NUMBER	PARTS NUMBER	DESCRIPTION	Q'TY	TANAKA PARTS NUMBER
S22-05 RECOIL STARTER					
141	0	669-2970	RECOIL STARTER BODY ASS'Y	1	762-04220-90
142	1	669-3025	RECOIL STARTER BODY COMP.	1	772-04220-80
143	2	669-3007	STARTER ROPE REEL	1	769-04220-20
144	3	669-3114	RECOIL SPRING	1	779-04220-20
145	9	669-3165	STARTER ROPE	1	783-04270-20
146	12	669-3232	STARTER HANDLE	1	785-04220-20
147	14	669-3607	STARTER HANDLE CAP	1	835-04220-20
148	17	669-3634	SET SCREW	1	839-04220-20
149	18	668-4967	SCREW	4	994-15050-161
150	20	668-4683	STOP RING E-5	1	993-55050-000
151	23	669-3302	STARTER PAWL	1	788-0162V-20
152	24	669-3345	STARTER PAWL SPRING	1	790-0162V-20
153	25	669-3395	STARTER PULLEY	1	798-04220-90

S22-06 CARBURETOR(SERIAL NO.-C203900)



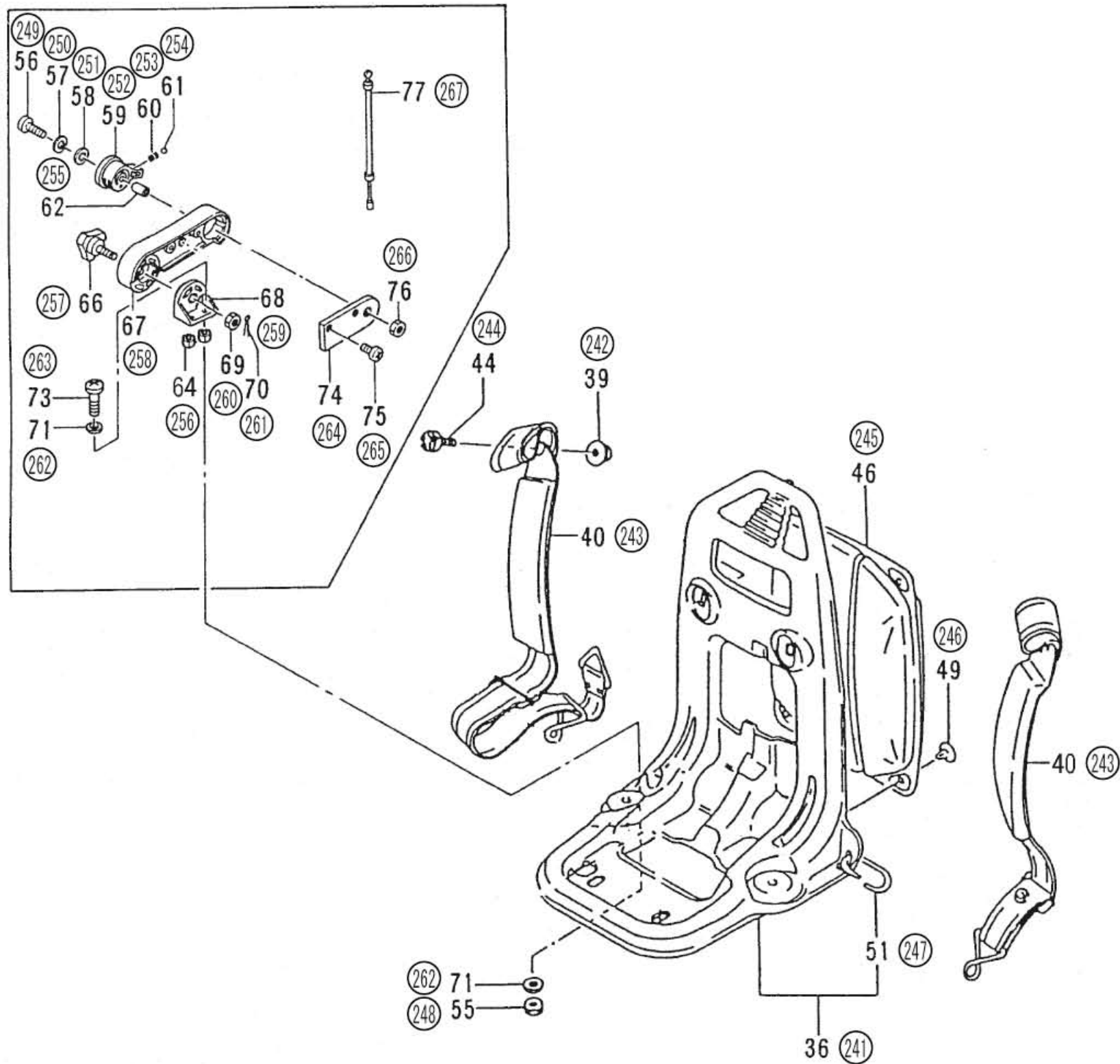
HITACHI NUMBER	REF. NUMBER	PARTS NUMBER	DESCRIPTION	Q'TY	TANAKA PARTS NUMBER
S22-06 CARBURETOR (SERIAL NO.-C203900)					
171	2	669-1432	PUMP BODY COMP.	1	575-25152-80
172	3	668-5222	DIAPHRAGM COVER	1	476-25004-20
173	4	669-0830	METERING DIAPHRAGM COMP.	1	474-25241-80
174	5	668-5220	DIAPHRAGM PACKING	1	475-25038-20
175	6	668-4693	PUMP DIAPHRAGM	1	576-25100-20
176	7	669-1457	PUMP GASKET	1	577-25100-20
177	8	669-1853	MAIN JET #48	1	599-2000W-48
178	9	668-4695	O-RING	1	550-25100-20
179	10	668-4696	STOP RING	1	489-25100-20
180	11	668-4697	SWIVEL	1	539-25120-20
181	13	668-4870	THROTTLE SET SCREW	2	514-25100-20
182	14	668-4873	CABLE ADJUSTER STAY	1	544-25164-20
183	15	668-4872	LOCK NUT M6	1	991-01060-013
184	16	668-4871	CABLE ADJUSTER	1	614-25137-20
185	17	668-4875	CLEANER PACKING	1	431-0634C-20
186	18	669-1312	SET SCREW	4	548-25101-20
187	19	668-4874	THRUST WASHER	1	549-25165-20
188	201	668-4700	INLET SCREEN	1	578-25007-20

S22-07 CARBURETOR(SERIAL NO.C203901-)



HITACHI NUMBER	REF. NUMBER	PARTS NUMBER	DESCRIPTION	Q'TY	TANAKA PARTS NUMBER
S22-07 CARBURETOR (SERIAL NO.C203901-)					
201	2	669-7624	PUMP BODY COMP.	1	575-25297-800
202	3	668-4687	PRIMING PUMP COMP.	1	442-25151-80
203	4	668-4688	DIAPHRAGM COVER	1	476-25151-20
204	5	668-4689	PRIMING BODY	1	447-25108-20
205	6	669-0830	METERING DIAPHRAGM COMP.	1	474-25241-80
206	7	668-4691	DIAPHRAGM GASKET	1	475-25153-20
207	8	668-4693	PUMP DIAPHRAGM	1	576-25100-20
208	9	668-4692	PUMP GASKET	1	577-25292-20
209	10	669-1852	MAIN JET #41	1	599-2000W-47
210	11	668-4695	O-RING	1	550-25100-20
211	12	668-4696	STOP RING	1	489-25100-20
212	13	668-4697	SWVEL	1	539-25120-20
213	15	668-4870	THROTTLE SET SCREW	2	514-25100-20
214	16	668-4873	CABLE ADJUSTER STAY	1	544-25164-20
215	17	668-4872	LOCK NUT M6	1	991-01060-013
216	18	668-4871	CABLE ADJUSTER	1	614-25137-20
217	19	668-4875	CLEANER PACKING	1	431-0634C-20
218	20	668-4699	SET SCREW	4	548-25151-20
219	21	668-4874	THRUST WASHER	1	549-25165-20
220	201	668-4700	INLET SCREEN	1	578-25007-20

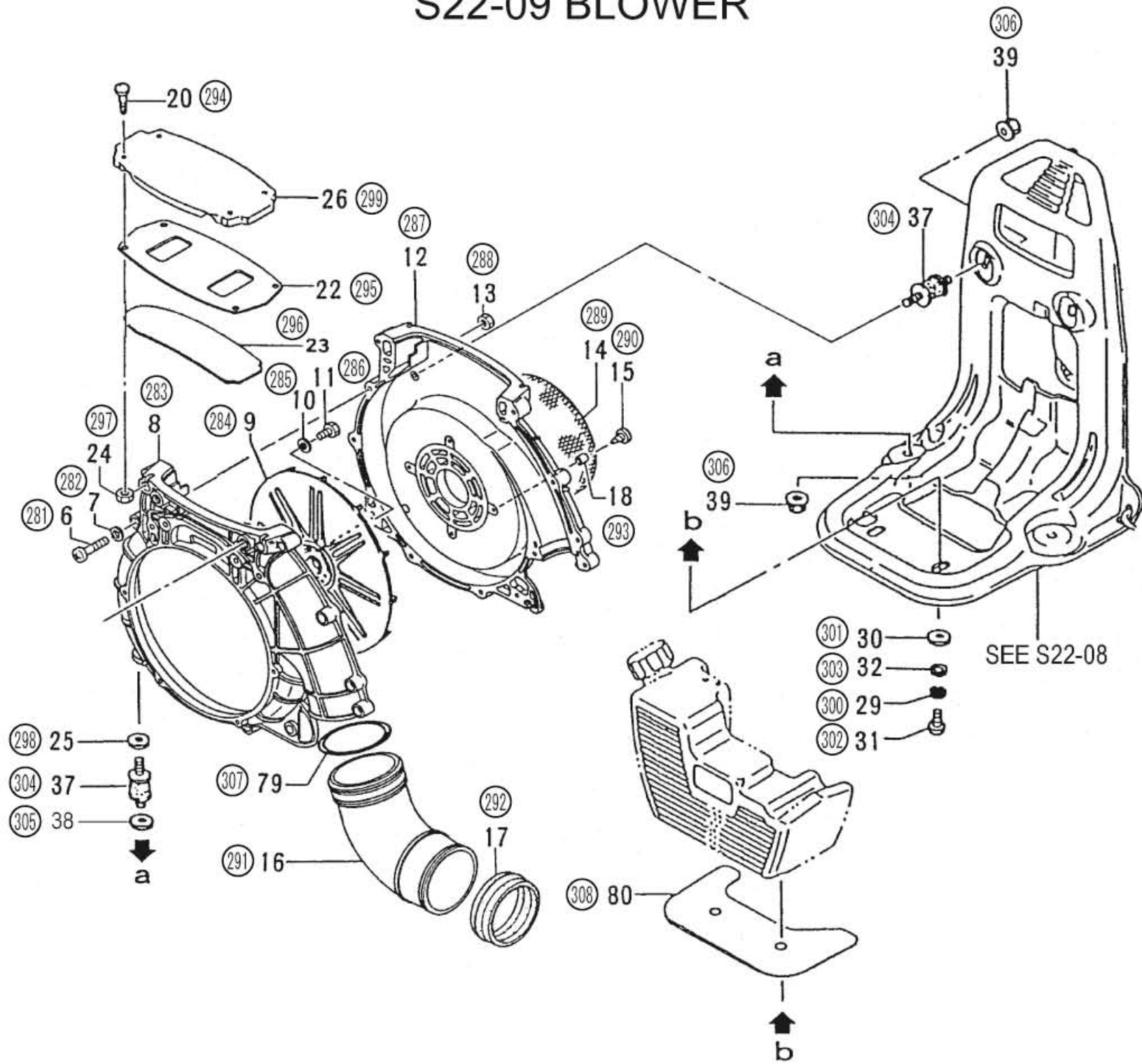
S22-08 FRAME



HITACHI NUMBER	REF. NUMBER	PARTS NUMBER	DESCRIPTION	Q'TY	TANAKA PARTS NUMBER
S22-08 FRAME					
241	36	668-5803	FRAME COMP., BLACK	1	020-31313-80
242	39	668-5864	SPECIAL NUT 6	2	029-31317-20
243	40	668-5819	SHOULDER BELT COMP.	2	022-31322-80
244	44	669-4961	TRUSS SCREW 6X16	2	990-14060-161
245	46	668-5812	CUSHION PAD	1	021-31318-80
246	49	668-6241	FASTENER	4	046-31316-20
247	51	668-6140	HOLDING RING	2	045-31313-20
248	55	669-5164	NYLON LOCK NUT 6	2	991-78060-010
249	56	669-4938	SCREW 6X25	1	990-11060-251
250	57	669-5219	S.WASHER 6	1	992-10060-012
251	58	669-5183	SMALL WASHER 6	1	992-00060-011
252	59	668-8388	THROTTLE LEVER, BLACK	1	263-31322-20
253	60	668-9248	THROTTLE LEVER SPRING	1	333-31310-20
254	61	668-9249	STEEL BALL	1	334-31310-20
255	62	668-8341	COLLAR	1	256-31310-20
256	64	669-5128	NUT 8	2	991-01080-013
257	66	668-9262	KNOB	1	335-31313-80
258	67	668-8323	THROTTLE LEVER ARM, BLACK	1	250-31322-20
259	68	668-6053	THROTTLE LEVER BRACKET, BLACK	1	040-31313-20
260	69	669-5165	NYLON LOCK NUT 8	1	991-78080-010
261	70	669-5241	SPLIT PIN 2X15	1	992-90200-150
262	71	668-4639	WASHER 6	4	992-01060-011
263	73	669-5364	SCREW 6X30/S	2	994-14060-301
264	74	668-8291	THROTTLE LEVER ARM COVER	1	247-31310-20
265	75	669-5245	TAPPING SCREW 4X10	2	993-11041-012
266	76	668-4792	NUT M6	1	991-01060-011
267	77	669-3894	THROTTLE WIRE COMP., 6T	1	885-05036-80

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S22-09 BLOWER

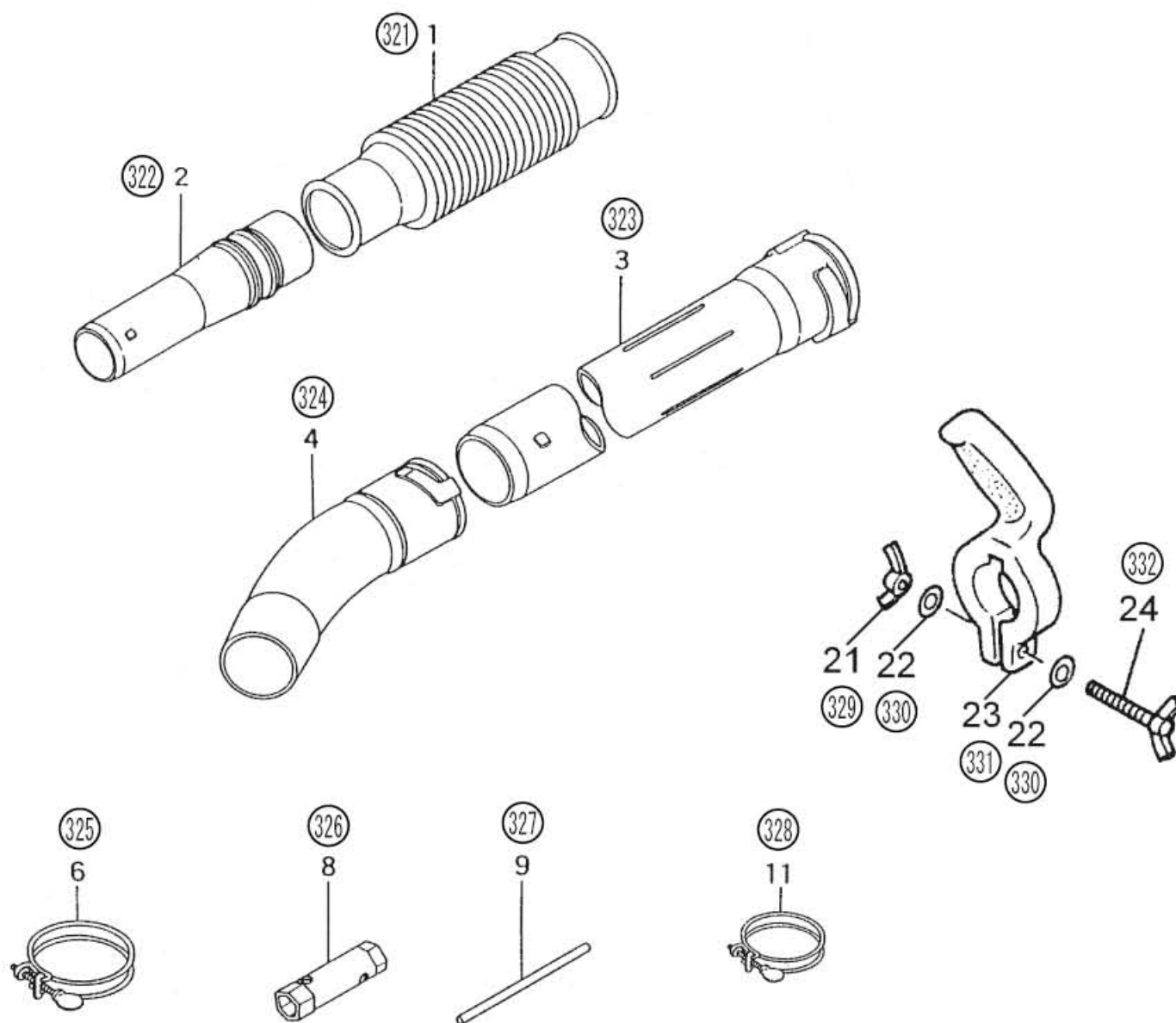


HITACHI NUMBER	REF. NUMBER	PARTS NUMBER	DESCRIPTION	Q'TY	TANAKA PARTS NUMBER
S22-09 BLOWER					
281	6	669-4901	SCREW 5X35	13	990-11050-351
282	7	668-4864	SMALL WASHER 5	13	992-00050-011
283	8	668-5599	FAN CASE E COMP. OR	1	010-31313-80
284	9	668-7170	FAN	1	127-05018-20
285	10	669-5221	S.WASHER 6	3	992-10060-042
286	11	669-4991	BOLT 6X30	3	990-21060-302
287	12	668-5634	FAN CASE S	1	011-31310-21
288	13	669-5120	NUT 5	13	991-01050-012
289	14	668-6260	PROTECTION NET	1	050-31307-20
290	15	669-5254	TAPPING SCREW 5X20	4	993-11052-011
291	16	668-8423	BLOW PIPE	1	270-31310-20
292	17	668-6784	PIPE BAND	1	100-31310-20
293	18	668-6375	COLLAR	4	060-31310-20
294	20	669-4940	SCREW 6X30	4	990-11060-301
295	22	669-1701	OIL SHEET GASKET	1	593-31310-20
296	23	668-5654	AIR GUIDE PLATE	1	012-31310-20
297	24	668-4792	NUT M6	4	991-01060-011
298	25	668-5863	SPECIAL NUT 6	2	029-31314-20
299	26	668-6319	FAN CASE COVER	1	052-31316-20
300	29	669-5219	S.WASHER 6	2	992-10060-012
301	30	668-4639	WASHER 6	2	992-01060-011
302	31	669-4932	SCREW 6X18	2	990-11060-181
303	32	668-5855	SPECIAL WASHER 3.2	2	027-31313-20
304	37	668-5907	CUSHION RUBBER	4	030-31305-20
305	38	669-0191	SPACER 7.5X30X3	2	435-31318-20
306	39	668-5864	SPECIAL NUT 6	4	029-31317-20
307	79	669-5686	O-RING V-70	1	999-67070-020
308	80	669-1957	FUEL TANK MOUNTING BASE	1	605-05018-20

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TBL4610

S22-10 TOOLS AND OPTIONAL PARTS



HITACHI NUMBER	REF. NUMBER	PARTS NUMBER	DESCRIPTION	Q'TY	TANAKA PARTS NUMBER
S22-10 TOOLS AND OPTIONAL PARTS					
321	1	668-6796	FLEXIBLE PIPE	1	101-31310-20
322	2	668-6814	SWIVEL PIPE	1	102-31310-20
323	3	668-6819	STRAIGHT PIPE (LONG)	1	103-31310-20
324	4	668-6824	BENT PIPE, BLACK	1	104-31310-20
325	6	668-6873	WIRE CLAMP 95	1	110-31310-21
326	8	668-4764	BOX WRENCH(HEX.SOCKET 17/19)	1	826-20000-80
327	9	669-4822	HANDLE 8X120	1	951-20000-20
328	11	668-6884	WIRE CLAMP 78	1	111-31305-21
329	21	669-5154	WING NUT 6	1	991-61060-011
330	22	668-4639	WASHER 6	2	992-01060-011
331	23	668-8298	GRIP, 60 DIA.	1	248-31318-20
332	24	669-5096	WING BOLT 6X50	1	990-60060-501